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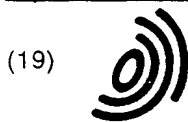
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(54) Frozen dough-resistant, practical baker's yeast

(57) The invention provides a diploid or higher poly-
ploid, practical baker's yeast with good frozen dough re-
sistance. This is produced through mating with one or
more NTH1 gene-disrupted, haploid yeasts as pro-
duced through gene manipulation of disrupting the

NTH1 gene in a haploid yeast of which the diploid is
practical baker's yeast. The reduction in the trehalose
content of the yeast is significantly prevented even when
used in frozen dough, and the frozen dough containing
the yeast is well resistant to long-term freezing and stor-
age.

EP 0 838 520 A2

Description

Detailed Description of the Invention

5 Technical Field of the Invention:

The present invention relates to extremely excellent, frozen dough-resistant, practical baker's yeast.

Conventional frozen dough-resistant baker's yeast has heretofore been known, over which the frozen dough-resistant, practical baker's yeast of the invention is significantly excellent.

10 Frozen dough as produced through the process of preparing dough with the frozen dough-resistant baker's yeast of the invention followed by incubating and freezing it is resistant to long-term frozen storage of 2 weeks or longer, from which is produced good bread. The long-term stored, frozen dough gives, when thawed and baked, better bread than that from the frozen dough as prepared with the conventional frozen dough-resistant baker's yeast and stored long. Specifically, in the invention in which the NTH1 gene in practical baker's yeast having various excellent characteristics but not having resistance to frozen dough is inactivated, it has become possible to make the practical baker's yeast have frozen dough resistance that is comparable to or higher than that of ordinary commercially-available, frozen dough-resistant baker's yeast.

Therefore, the frozen dough-resistant, practical baker's yeast of the invention greatly contributes to developments in the frozen dough industry.

20 Prior Art:

(Accumulation of trehalose)

25 Regarding the frozen dough resistance of yeast, a technique of gene manipulation to ensure the accumulation of trehalose in yeast was reported by Helmut Holzer et al. of the Freiburg University (see J.B.C., Vol. 268, No. 7, 1993).

In their report, the NTH1 gene (neutral trehalase gene) of yeast was cloned, and then URA3 (uridylic acid synthetase gene) was introduced into a-type and α -type NTH1 genes to thereby disrupt the NTH1 gene in the yeast. Through their technique reported, they confirmed the increase in the accumulation of trehalose in the yeast with no decomposition of trehalose therein.

On the other hand, Johan M. Thevelelele et al. inserted URA3 into the NTH1 gene of α -type and a/ α -type yeasts to thereby disrupt the NTH1 gene therein, and confirmed the accumulation of trehalose in the resulting yeasts (see Applied and Environmental Microbiology, Vol. 61, No. 1, Jan. 1995, pp. 105-115).

However, they concluded that their technique is ineffective in producing frozen dough-resistant baker's yeast.

35 As above, it is known to disrupt the NTH1 gene of a-type, α -type and a/ α -type yeasts with URA3 to thereby increase the amount of trehalose to be accumulated in those yeasts.

(Hybridization of yeast)

40 In general, baker's yeast includes haploids (a-type and α -type), diploids (a/ α -type, a/a-type, α / α -type), triploids (diploid x a-type or α -type), tetraploids (diploid x diploid), etc. At present, in Japan, almost all commercially-available baker's yeasts are a/ α -type diploids.

For obtaining excellent diploid baker's yeast, known are two methods. one is to obtain a variety of mutants from original diploid yeast strain by spontaneous, or mitogen induced mutagenesis, and to screen them to select mutants with good properties; and the other is to mate haploid a-type yeast with good properties and a haploid α -type yeasts with good properties respectively, and to screen the resulting diploid yeasts to select hybrids with good properties.

To mate them, an a-type yeast and an α -type yeast of the same amount are mixed and cultivated together, whereupon in about 12 hours after conjugation of the two in which are formed hybrids. This technique is already known.

50 Problems to be Solved by the Invention:

The conventional gene manipulation of disrupting the NTH1 gene (neutral trehalase gene) in yeast may produce the increase in the amount of trehalose to be accumulated in the resulting yeast, but frozen dough-resistant, practical baker's yeast capable of finally giving delicious bread could not be obtained as yet. Given this situation, the object of the invention is to construct frozen dough-resistant, practical baker's yeast capable of finally giving delicious bread, to produce excellent frozen dough, and to produce delicious bread by thawing, fermenting and baking the frozen dough.

Means for Solving the Problems:

Even though freezing-resistant yeast could be constructed through NTH1 gene disruption, frozen dough-resistant, practical baker's yeast could not be obtained as yet. We, the present inventors desired to modify practical baker's yeast having excellent properties but not having resistance to frozen dough into frozen dough-resistant, practical baker's yeast still having its original excellent properties and additionally having frozen dough resistance that is comparable to or higher than that of ordinary, commercially-available freezing-resistant yeast. For this purpose, we analyzed in detail starting yeast strains, frozen dough and even final bread in various experiments and, as a result, have completed the invention.

The invention relates to a set of NTH1 gene-disrupted, haploid yeasts as produced through gene manipulation of disrupting the NTH1 gene in a set of haploid yeasts of which the original hybridized diploid is practical baker's yeast.

The invention also relates to a diploid or higher polyploid, frozen dough-resistant, practical baker's yeast as produced through mating with one or more NTH1 gene-disrupted, haploid yeasts produced through gene manipulation of disrupting the NTH1 gene in a haploid yeast of which the diploid is practical baker's yeast. Where two or more yeasts are used in that mating, at least one of those is the NTH1 gene-disrupted, haploid yeast while the others may be yeasts with no gene disruption.

The invention further relates to frozen dough-resistant, practical baker's yeast-containing, frozen dough, as produced by preparing dough with a diploid or higher polyploid, frozen dough-resistant, practical baker's yeast that is produced through mating with one or more NTH1 gene-disrupted, haploid yeasts produced through gene manipulation of disrupting the NTH1 gene in a haploid yeast of which the diploid is practical baker's yeast, then incubating it and thereafter freezing it. Optionally in the invention, the frozen dough is thawed, fermented and baked to give delicious bread.

Brief Description of the Drawings:

Fig. 1 shows the starting part of the gene sequence of NTH1 gene.

Fig. 2 shows the part of the gene sequence of NTH1 gene that follows Fig. 1.

Fig. 3 shows the part of the gene sequence of NTH1 gene that follows Fig. 2.

Fig. 4 shows the last part of the gene sequence of NTH1 gene.

Fig. 5 shows the former half of the gene sequence of URA3.

Fig. 6 shows the latter half of the gene sequence of URA3.

Fig. 7 shows a process of constructing a hybrid.

Fig. 8 shows the construction of pNTHd1.

Fig. 9 shows the construction of pNTHd2.

Fig. 10 shows the confirmation of the disruption of NTH1 gene with pNTHd1.

Fig. 11 shows the confirmation of the disruption of NTH1 gene with pNTHd2.

Fig. 12 shows the data of the gaseous volume of each dough sample as obtained through fermography, for which each dough sample comprising a different yeast was incubated for 60 minutes, then frozen and stored for 2 weeks, thawed, and thereafter subjected to fermography for 90 minutes.

Fig. 13 shows the time-dependent variation in the trehalose content of each strain of T164, T160, T122 and T128 in culture.

Fig. 14 shows the time-dependent variation in the trehalose content of each strain of T156, T122, T150 and T118 in culture.

Fig. 15 shows the time-dependent variation in the trehalose content of each strain of T118, T154 and T207 in culture.

Fig. 16 shows the time-dependent variation in the trehalose content of each strain of T128, T164 and T216 in culture.

Fig. 17 shows the time-dependent variation in the trehalose content of each strain of T117, T153 and T203 in culture.

Fig. 18 shows the time-dependent variation in the trehalose content of each strain of commercially-available, freezing-resistant yeasts in culture.

Modes of Carrying out the Invention:

(Screening for haploid yeasts of which the diploids are practical baker's yeasts)

In the invention, the screening of yeast strains for those to be subjected to gene manipulation is indispensable.

First are selected haploid yeast strains, which must be identified as to whether they are a-type ones or α -type ones.

Where a selected haploid yeast could be conjugated with a previously prepared α -type haploid yeast in the culture of the two in a ratio of 1/1, the haploid yeast is identified as an a-type one. On the other hand, where a selected haploid

yeast could be conjugated with a previously prepared a-type haploid yeast in the culture of the two in a ratio of 1/1, the haploid yeast is identified as an α -type one.

An a-type or α -type haploid yeast may be mated with an α -type or a-type haploid to construct an a/ α -type diploid yeast, which is then mass-cultivated. Using the thus-cultivated yeasts, various bread samples are prepared, from which are selected excellent bread samples. The yeasts used in preparing the excellent bread samples are known, and they are determined to be haploid yeasts to be subjected to gene manipulation.

There are various types of bread, including, for example, loaves, rolls, croissants, French bread and rolls, and buns, for all of which diploid yeasts as constructed from various haploid yeasts are tested.

Depending on the type of the haploid yeasts to be mated, as to whether they are a-type ones or α -type ones, the characteristics of the bread to be prepared by baking frozen dough that comprises the mated diploid yeast greatly vary. Therefore, the screening of the suitable haploid yeast to be subjected to gene manipulation is extremely difficult. However, in order to obtain the intended, frozen dough-resistant, practical baker's yeast, this screening step is indispensable.

(Disruption of NTH1 gene)

In the invention, where a marker gene, such as URA3 (uridylic acid synthetase) (Gene 29: 113-124, (1984)), which is shown in Fig. 5 and Fig. 6, or ADE2 or LYS2, is inserted into the NTH1 gene (neutral trehalase gene) (J.B.C. 268: 44766-4774 (1993)) of a haploid yeast, which is shown in Fig. 1, Fig. 2, Fig. 3 and Fig. 4, the NTH1 gene is disrupted and could no more be expressed in the yeast. In the resulting yeast with the NTH1 gene disrupted, the URA3 or other auxotrophic marker gene as inserted into the yeast is expressed, whereby the disruption of the NTH1 gene in the yeast is confirmed. The URA3 and other marker genes to be inserted into the yeast are preferably those derived from Saccharomyces cerevisiae, especially those from baker's yeast, for realizing their self-cloning.

(Confirmation of URA3)

1. Construction of ura3 strain:

To introduce a gene marker, ura3 (URA3-defective strain) into a haploid strain, cells of the strain are screened in a 5-fluoro-orotic acid-containing medium. Briefly, cells of a haploid strain are cultivated in an YPD liquid medium, centrifuged, and washed with a sterilized physiological saline solution. About 10^8 cells thus cultivated are applied onto a 5-fluoro-orotic acid-containing medium (0.7 % YEAST NITROGEN BASE (DIFCO), 2 % glucose, 0.1 % 5-fluoro-orotic acid, 0.05 % uracil, 2 % agar) and cultivated thereon, and the cells growing on the medium to give colonies thereon are selected. The cells having grown on the medium do not have intact URA3 gene, as having been spontaneously mutated. Such URA3-defective cells are obtained at a frequency of one cell per 10^6 to 10^7 cells.

2. Confirmation of URA3:

Those URA3-defective cells could not grow on an uracil-free medium, but could grow thereon only after having been transformed with an URA3-containing plasmid, such as YCp50 or the like. Therefore, through the transformation of those cells, the defect of URA3 therein can be confirmed.

The object of the disruption of the NTH1 gene in haploid yeasts is to prevent the NTH1 gene from being expressed in the yeasts to give a neutral trehalase which decomposes trehalose. For this, therefore, all or a part of the gene sequence of the NTH1 gene is deleted.

Preferably, in the invention, URA3 is inserted entirely or partly into the region of the NTH1 gene of a haploid yeast to thereby disrupt the NTH1 gene therein.

First, a part of the gene sequence of the NTH1 gene shown in Fig. 1, Fig. 2, Fig. 3 and Fig. 4 is inserted into an E. coli vector, such as pUC19, then the URA3 gene shown in Fig. 5 and Fig. 6 is inserted into the partial region of the NTH1 gene in the vector. The resulting plasmid is proliferated in E. coli cells. From this plasmid, cleaved out is only the DNA fragment of NTH1 gene (former half) - URA3 - NTH1 gene (latter half). The thus-isolated DNA fragment is thereafter transformed into a haploid yeast, of which the diploid is a practical baker's yeast, in a lithium acetate method.

The DNA fragment, NTH1 gene (former half) - URA3 - NTH1 gene (latter half) in the yeast is bonded and recombined whereby the NTH1 gene is completely divided into two, its former half and latter half, via URA3 therebetween, resulting in that the gene is disrupted.

(Mating of NTH1 gene-disrupted haploid yeast)

The NTH1 gene-disrupted haploid yeast obtained herein is either an a-type or α -type one, while having such

necessary properties that its diploid yeast can be a practical baker's yeast. In other words, only the NTH1 gene is disrupted in the haploid yeast through the gene disruption, while the other genes in the resulting NTH1 gene-disrupted haploid yeast are not changed at all and still maintain their intrinsic properties.

One or more NTH1 gene-disrupted haploid yeasts as prepared through the process of disrupting the NTH1 gene of a haploid yeast, of which the diploid is a practical baker's yeast, are mated with any other haploid yeasts to give diploid or higher polyploid, frozen dough-resistant, practical baker's yeasts.

One preferred embodiment of the mating is to mate an α -type, NTH1 gene-disrupted haploid yeast is mated with an α -type, NTH1 gene-disrupted haploid yeast to give a diploid yeast.

Fig. 7 shows an outline of the process of producing the diploid, frozen dough-resistant, practical baker's yeast of the invention.

Two of many diploid, frozen dough-resistance, practical baker's yeasts obtained herein, a baker's yeast of *Saccharomyces cerevisiae* T154 (FERM BP-5678) and a baker's yeast of *Saccharomyces cerevisiae* T207 (FERM BP-5678) were deposited in the National Institute of Bioscience and Human Technology, Agency of Industrial Science and Technology of Japan.

The anti-freezing property of the polyploid, frozen dough-resistant, practical baker's yeast of the invention is extremely excellent, especially in frozen dough as prepared by incubating dough and then freezing it.

The production of bread from frozen dough has derived from the need for the improvement in the working conditions in bakeries. As is known from the distributive machinery for frozen dough products, dough is frozen not directly but after having been incubated for about 60 minutes (this period is from the mixing of dough materials to the freezing of the resulting dough, for which the dough is substantially incubated), and thereafter the thus-expanded dough is frozen as it is. Then, the frozen dough products are delivered to bakeries, in which they are stored for a while, and thereafter thawed, fermented (proofing) and baked depending on the working time.

In view of the distributive machinery for frozen dough products in the market, the baker's yeast to be used in the frozen dough must have good and long-lasting freezing resistance in the incubated and frozen dough.

The polyploid, frozen dough-resistant, practical baker's yeast of the invention is well resistant even to incubated dough in the frozen condition. When the frozen dough comprising the yeast of the invention is thawed and fermented, the yeast well exhibits its capacity, and the bread to be obtained by baking the thus-fermented dough is tasty and delicious.

Examples:

Example 1:

(Haploid yeast of which the diploid is practical baker's yeast)

25 stock cultures of wild haploid yeasts were identified as to whether they are α -type ones or α -type ones, and all of these were tested to know as to whether or not their diploids could be practical baker's yeasts. As a result of the test, 8 strains as in Table 1 were selected.

These 8 strains were subjected to gene disruption according to the method mentioned below, by which the NTH1 gene existing therein was disrupted. Before and after the gene disruption, the neutral trehalase activity of each strain was measured.

The data obtained are shown in Table 1, from which it was confirmed that the neutral trehalase activity of the NTH1 gene-disrupted strains was significantly lowered. That is, the data indicate the disruption of the NTH1 gene in those strains.

Table 1

Comparison between the NTH activity of haploid yeast strain (wild strain), of which the diploid is practical baker's yeast, and that of NTH1 gene-disrupted strain		
Strain No., and its type	NTH (spec. act. (mU/mg protein))	
	Wild	Δ nth
2 (a)	93	4
7 (a)	87	6
12 (α)	83	3
13 (α)	12	0

Table 1 (continued)

Comparison between the NTH activity of haploid yeast strain (wild strain), of which the diploid is practical baker's yeast, and that of NTH1 gene-disrupted strain		
Strain No., and its type	NTH (spec. act, (mU/mg protein))	
	Wild	Δ nth
14 (a)	64	3
18 (α)	75	1
19 (α)	39	1
21 (a)	18	0

(NTH1 gene to be disrupted)

It is known that NTH1 gene is positioned just adjacent to the centromere in the fourth chromosome of *Saccharomyces cerevisiae* of baker's yeast, and its gene sequence is as in Fig. 1, Fig. 2, Fig. 3 and Fig. 4.

In the invention, the NTH1 gene of baker's yeast was obtained from the region containing the centromere in the fourth chromosome of a usually-available yeast vector, YCp50 through gene eviction, and its sequence was confirmed as in Fig. 1, Fig. 2, Fig. 3 and Fig. 4.

(Construction of vector for disrupting NTH1 gene)

1. pNTHd1:

From the NTH1 gene cloned, pNTHd1 was constructed as in Fig. 8.

Precisely, the region of NTH1 gene between KpnI-recognition site in the 3'-side and EcoRI-recognition site in the upstream site above it, which was about 770 bp, was cleaved at the both recognition sites, as in Fig. 8, and the resulting fragment was inserted into a commercially-available *E. coli* vector, pUC19, at the same restriction enzyme-recognition sites (KpnI and EcoRI-recognition sites) to obtain pNTH-KE.

The resulting plasmid was cleaved at the XhoI-recognition site, and its terminals were blunted with a DNA polymerase. On the other hand, the URA3 gene in commercially-available YEp24, which is as in Fig. 5 and Fig. 6, was cleaved with HindIII and recovered. This URA3 fragment of about 1,170 bp was blunted with a DNA polymerase, and inserted into the XhoI-cleaved site of blunted as above the plasmid pNTH-KE through ligation with a ligase to obtain pNTHd1.

2. pNTHd2:

From the NTH1 gene cloned, pNTHd2 was constructed as in Fig. 9.

Precisely, the region of EcoRI-EcoRI fragment of about 1,420 bp in the 5'-side of NTH1 gene was cleaved, as in Fig. 9, and the resulting fragment was inserted into a *E. coli* vector, pBR322dH (this was prepared by recognition commercially-available *E. coli* vector, pBR322 with HindIII, blunting the terminals with a DNA polymerase, and recylizing the resulting fragment with a ligase) at the EcoRI-recognition site to obtain pNTH-EE.

The resulting plasmid was cleaved at the HindIII-recognition site. On the other hand, the URA3 gene in commercially-available YEp24, which is as in Fig. 5 and Fig. 6, was cleaved with HindIII. The resulting URA3 fragment of about 1,170 bp was inserted into the plasmid pNTH-EE, using a ligase, to obtain pNTHd2.

(Disruption of NTH1 gene of haploid yeast)

1. Disruption of NTH1 gene with pNTHd1:

pNTHd1 was cleaved with EcoRI and KpnI to isolate a DNA fragment of NTH1 gene (former half) - URA3 -NTH1 gene (latter half), with which each haploid yeast of No. 2, No. 7, No. 12, No. 13, No. 14, No. 18, No. 19 and No. 21, all shown in Table 1, was transformed in a lithium acetate process.

The chromosomal DNA extracted from each of those transformant strains was digested with EcoRI, and 0.5 μ g of the DNA fragment was subjected to agarose gel electrophoresis followed by Southern hybridization, from which was confirmed the gene disruption as in Fig. 10. In Fig. 10, the left side column indicates the position of the bands of the molecular weight markers (λ DNA-HindIII digested). Each lane corresponds to the strain number as follows: Lane 1

is No. 2; lane 2 is No. 2d-1; lane 3 is No. 7; lane 4 is No. 7d-1; lane 5 is No. 12; lane 6 is No. 12d-1; lane 7 is No. 13; lane 8 is No. 13d-1; lane 9 is No. 14; lane 10 is No. 14d-1; lane 11 is No. 18; lane 12 is No. 18d-1; lane 13 is No. 19; lane 14 is No. 19d-1; lane 15 is No. 21; and lane 16 is No. 21d-1. In those, "d-1" means that the strain was processed with pNTHd1 for gene disruption, and the same shall apply to the strains in Table 2. The data in Fig. 10 verify the disruption of the NTH1 gene in those strains.

2. Disruption of NTH1 gene with pNTHd2:

pNTHd2 was cleaved with EcoRI to isolate a DNA fragment of NTH1 gene (former half) - URA3 -NTH1 gene (latter half), with which each haploid yeast of No. 2, No. 7, No. 12, No. 13, No. 14, No. 18, No. 19 and No. 21, all shown in Table 1, was transformed in a lithium acetate method.

The chromosomal DNA as extracted from each of those transformant strains was decomposed with RcoRI, and 0.5 µg of the DNA fragment was subjected to agarose gel electrophoresis followed by Southern hybridization, from which was confirmed the gene disruption as in Fig. 11. In Fig. 11, the left side column indicates the position of the bands of the molecular weight markers (λ DNA-HindIII decomposed). Each lane corresponds to the strain number as follows: Lane 1 is No. 2; lane 2 is No. T2d-2; lane 3 is No. 7; lane 4 is No. T7d-2; lane 5 is No. 12; lane 6 is No. T12d-2; lane 7 is No. 13; lane 8 is No. T13d-2; lane 9 is No. 14; lane 10 is No. T14d-2; lane 11 is No. 18; lane 12 is No. T18d-2; lane 13 is No. 19; lane 14 is No. T19d-2; lane 15 is No. 21; and lane 16 is No. T21d-2. In those, "T d-2" means that the strain was processed with pNTHd2 for gene disruption, and the same shall apply to the strains in Table 3. The data in Fig. 11 verify the disruption of the NTH1 gene in those strains.

Example 2:

(Mating of a-type haploid yeast and α -type haploid yeast)

- 5 1. The mating matrix I in Table 2 shows various combinations of wild strain and pNTHd1-processed strain.

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Table 2 - Mating Matrix I

	2	7	14	21	2d-1	7d-1	14d-1	21d-1
	(a)	(a)	(a)	(a)	(a)	(a)	(a)	(a)
12 (a)	T101	T102	T103	T104	T105	T106	T107	T108
13 (a)	T109	T110	T111	T112	T113	T114	T115	T116
18 (a)	T117	T118	T119	T120	T121	T122	T123	T124
19 (a)	T125	T126	T127	T128	T129	T130	T131	T132
12d-1 (a)	T133	T134	T135	T136	T137	T138	T139	T140
13d-1 (a)	T141	T142	T143	T144	T145	T146	T147	T148
18d-1 (a)	T149	T150	T151	T152	T153	T154	T155	T156
19d-1 (a)	T157	T158	T159	T160	T161	T162	T163	T164

In Table 2, the strains in the uppermost row are all a-type ones, while those in the leftmost column are all α -type ones. In this, the strains with "d-1" are gene-disrupted ones as processed with pNTHd1; while those with no "d-1" are

wild strains as in Table 1.

Each one in the uppermost row was mated with each one in the leftmost column to obtain 64 diploid yeasts, T101 through T164, in all as in Table 2.

The mating was effected as follows: First, a pair of a-type strain and α -type strain were separately cultivated and proliferated in YPD media at 30°C for one day. The number of the thus-proliferated cells of the both strains was nearly the same. The cells of the both strains were put into a fresh YPD medium and further cultivated therein at 30°C for 12 hours. Then, the conjugated yeast cells were isolated, applied onto an YPD-agar medium, and cultivated thereon at 30°C for one day. Relatively large colonies formed were taken out. It was confirmed that the cells in those colonies have no conjugating ability and that they are larger than the haploid cells through microscopic observation. Thus, the formation of diploid yeast cells was confirmed.

2. The mating matrix II in Table 3 shows various combinations of pNTHd2-processed strains.

Table 3

Mating Matrix II				
	T12d-2 (α)	T13d-2 (α)	T18d-2 (α)	T19d-2 (α)
T2d-2 (a)	T201	T202	T203	T204
T7d-2 (a)	T205	T206	T207	T208
T14d-2 (a)	T209	T210	T211	T212
T21d-2 (a)	T213	T214	T215	T216

In Table 3, the strains both in the uppermost row and in the leftmost column are all gene-disrupted ones as processed with pNTHd2. In this, the strains in the uppermost row are α -type ones, while those in the leftmost column are a-type ones.

Each one in the uppermost row was mated with each one in the leftmost column to obtain 16 diploid yeasts, T201 through T216, in all as in Table 3.

The mating was effected in the same manner as in 1.

(Deposition of yeast strains)

T154 in Table 2, *Saccharomyces cerevisiae* T154 (FERM BP-5678), and T207 in Table 3, *Saccharomyces cerevisiae* T207 (FERM BP-5679) were deposited on September 26, 1996 in the National Institute of Bioscience and Human-Technology, Agency of Industrial Science and Technology of Japan.

Example 3:

(Cultivation of diploid, frozen dough-resistant, practical baker's yeast)

Many diploid, frozen dough-resistant, practical baker's yeasts obtained in Example 2 as in Table 2 and Table 3 were cultivated. For those, employed was industrial fed batch culture in which was used molasses as the carbon source. Briefly, the yeasts were cultivated in mini-jar fermenters (volume: 3 liters) and 30-liter jar fermenters according to conventional feeding culture.

(Medium composition)

Mini-jar culture

Seed Culture Main

Culture

Saccharide (in terms of sucrose) 91.5 g 140 g

Urea 9.2 g

14 g

Monosodium phosphate dihydrate 1.8 g 2.8 g

Seed yeast (wet) 10 g(*1)

50 g(*2)

Mini-jar

Maker: Oriental Bioservice KK
 Name: Laboratory Fermenter LS-3Z
 Volume: 3 liters
 Revolution of stirrer: 600 rpm
 Aeration: 2 liters/min

30-Liter jar culture

Seed Culture Main

Culture

Saccharide (in terms of sucrose) 1035 g 1400 g

Urea 103 g

140 g

Monosodium phosphate dihydrate 20.7 g 28 g

Seed yeast (wet) 20 g(*1)

420 g(*2)

*1: One platinum loop of yeast cells were planted in a 1-liter Sakaguchi flask charged with 250 ml of an YPD medium, and cultivated therein at 30°C for 2 days. The cells of two flasks were used as the seed cells in the mini-jar, while those of four flasks in the 30-liter jar.

*2: The cells grown in the seed culture were taken out through centrifugation, and washed with deionized water.

30-Liter jar

Maker: Oriental Bioservice KK
 Name: Fermenter Control System MC-10
 Volume: 30 liters
 Revolution of stirrer: 600 rpm
 Aeration: 16 liters/min

A part of those cells were used.

All the tested strains gave an yield of from 120 to 140 %, relative to the saccharide used, of the yield given by the commercially-available baker's yeast strain as cultivated in the same manner. The data verify that those strains can be cultivated on industrial scale.

Example 4:

(Frozen dough-resistant, practical baker's yeast-containing frozen dough)

The cultivated yeasts as obtained in the above each were compressed into solid, like commercially-available yeast. This was added to dough having the composition mentioned below, and mixed.

	Sugarless Dough	Low-sugar Dough (for loaves)
Wheat flour	100 g	100 g
Sugar	0 g	6 g
Salt	2 g	2 g
Yeast	2 g	2 g
Water	65 ml	65 ml

After having been mixed, the dough was divided into 40g pieces, incubated at 30°C, degassing, then frozen and stored at -20°C. Thus were obtained frozen dough-resistant, practical baker's yeast-containing frozen dough samples. (Gas production of frozen dough)

Frozen dough-resistant, practical baker's yeasts, T118 and T154 in Table 2, and commercially-available baker's yeast (manufactured by Oriental Yeast Industry Co.) were used in preparing frozen dough samples. The samples were tested in accordance with the baker's yeast test method of the Yeast Industry Association of Japan.

	Sugarless Dough	Low-sugar Dough (for loaves)	High-sugar Dough
Wheat flour	100 g	100 g	100 g

(continued)

	Sugarless Dough	Low-sugar Dough (for loaves)	High-sugar Dough
Sugar	0 g	5 g	30 g
Salt	2 g	2 g	0.5 g
Yeast	4 g	4 g	6 g
Water	65 ml	65 ml	52 ml

Each yeast was added to the dough having any of the above-mentioned compositions, mixed, and divided into plural portions each having a wheat flour content of 30 g. These were incubated at 30°C for 60 minutes, shaped, then frozen and stored for 2 weeks, and thereafter thawed, whereupon the gaseous volume of each sample as thawed and kept at 30°C for 90 minutes was measured through fermography.

The data obtained are shown in Fig. 12.

From Fig. 12, it is known that the NTH1 gene-disrupted strain, T154 exhibited higher freezing resistance in all dough samples than the non-disrupted strain, T118. Thus, these data verify that the baker's yeast strain was made resistant to freezing through the gene disruption. In addition, as compared with that of the commercially-available yeast, the freezing resistance of the gene-disrupted strain of the invention was significantly improved.

(Gas production of dough containing minijar-cultivated yeast)

Yeasts shown in Table 4, which had been cultivated in mini-jars in Example 3, were used in preparing dough samples. After having been incubated, the samples were tested to measure their gas production for 120 minutes.

As in Table 4 below, the data of gas production of non-frozen dough samples were compared with those of gas production of dough samples frozen and stored for one week.

These data verify the following: Referring to the ratio of gas production of frozen dough to that of non-frozen dough, the freezing resistance of the NTH1 gene-disrupted strain, T154 that had been cultivated in mini-jars, was higher than that of the non-disrupted strain, T118 that had also been cultivated in mini-jars, by about 14 %. The NTH1 gene-disrupted strain, T207, which is different from the other gene-disrupted strains in the disrupted site of the NTH1 gene, also exhibited improved freezing resistance. Thus, these data verify that the NTH1 gene-disrupted strains produce the same result, irrespective of the disrupted site (into which was inserted URA3) of the NTH1 gene therein, so far as the NTH1 gene in those strains is inactivated.

Table 4

Strain No.	Amount of Gas production for 120 min (ml, in fermography)			
	Floor (initial stage)	Before Frozen	After Frozen	(before frozen)/(after frozen) (%)
T118	114	141	66	47
T122	108	146	85	58
T150	114	145	78	54
T154	97	132	81	61
T207	108	143	80	56
Commercially available ordinary yeast	110	126	33	26
Commercially available yeast for frozen dough	125	129	90	70

Different strains were tested in the same manner as above. In this test, the frozen dough samples were stored for 1 week and 2 weeks.

The data obtained are shown in Table 5 below. Those data verify the following: The NTH1 gene-disrupted strain, T153 gave a higher ratio of (before frozen)/(after frozen) than the non-disrupted strain, T117, both in the dough samples frozen and stored for one week and in the dough samples frozen and stored for 2 weeks. Thus, the freezing resistance of the gene-disrupted strain T153 is higher than that of the non-disrupted strain T117.

Table 5

Strain No.	Amount of Gaseous Expansion in 120 min (ml in thermography)					
	Floor (initial stage)	Before Frozen	After Frozen, stored for 1 week	before frozen)/(after frozen) (%), 1-week stored	After Frozen, stored for 2 weeks	before frozen)/(after frozen) (%), 2-weeks stored
T117	116	147	96	65	80	54
T121	98	144	101	70	80	55
T149	97	137	99	72	92	67
T153	110	140	106	76	88	63

(Gas production of dough containing yeast cultivated in 30-liter jars)

Yeasts shown in Tables 6 and 7 below, which had been cultivated in 30-liter jars in Example 3, were used in preparing dough samples for loaves and sugarless dough samples for French bread. The samples were incubated for 60 minutes or 120 minutes. Before and after frozen, the amount of gas production of each sample was measured. The data obtained are shown in Table 6 and Table 7. Those data verify the following: The degree of retentiveness of the living yeast in both the sugarless dough samples and the low-sugar dough samples, which had been incubated for a floor time of 60 minutes or 120 minutes, was high, before and after freezing the samples. Thus, it was confirmed that the freezing resistance of the gene-disrupted strains in those dough samples was improved high. It was also confirmed that the hybrid strains, of which one of the parent strains was an NTH1 gene-disrupted one, also exhibited improved freezing resistance.

Table 6 - Test Data of Low-sugar Dough Samples (for loaves)

Strain No.	Floor Time (min)	Amount of Gaseous Expansion in 120 min (ml in lemmography)					
		Before Frozen	After Frozen and Stored for 1 week	Degree of Retentiveness of Living Yeast (%)	After Frozen and Stored for 2 weeks	Degree of Retentiveness of Living Yeast (%)	After Frozen and Stored for 3 weeks
T118	1	145	108	74	100	69	96
T154		138	115	83	107	76	103
T128		159	137	86	121	76	117
T164		157	140	89	127	81	123
T118	2	153	71	46	54	35	48
T154		143	98	65	85	56	70
T128		156	114	73	100	64	-
T164		158	123	78	106	67	-

Table 7 - Test Data of Sugarless Dough Samples (for French bread)

Strain No.	Amount of Gaseous Expansion in 120 min (ml in lemmography)							
	Floor Time (h)	Before Frozen	After Frozen and Stored for 1 week	Degree of Retentiveness of Living Yeast (%)	After Frozen and Stored for 2 weeks	Degree of Retentiveness of Living Yeast (%)	After Frozen and Stored for 3 weeks	Degree of Retentiveness of Living Yeast (%)
T118	1	174	115	66	81	47	61	35
T154		132	108	82	100	76	84	64
T128		154	133	86	122	79	—	—
T164		155	142	92	125	81	—	—
T118	2	139	95	68	84	60	62	45
T154		152	106	70	94	62	90	59
T128		158	108	68	102	65	—	—
T164		161	119	74	115	71	—	—

(Time-dependent variation in trehalose content of strain in liquid culture)

Strains as cultivated in mini-jars each were put into a device for measuring the CO₂ production capacity of the

strain in liquid culture, in which the time-dependent variation in the trehalose content of the strain was measured. The liquid culture (F(10)) was shaken in a liquid culture device for a predetermined period of time. 20 ml of the total amount of the culture was immediately suspended in 200 ml of cold water and then centrifuged to wash the cells, which were again washed with 100 ml of cold water. The finally obtained cells were suspended in 5 ml of cold water, and the trehalose content of those cells was measured.

The data obtained are shown in Fig. 13, Fig. 14, Fig. 15, Fig. 16, and Fig. 17. The data of commercially-available yeasts are shown in Fig. 18.

Those data verify that the reduction in the trehalose content of each NTH1 gene-disrupted strain was significantly prevented. The data indicate the time-dependent reduction in the trehalose content of the cells in liquid culture but not in dough. It is believed that the same phenomenon as in the liquid culture occurs also in the incubation of prefrozen dough. Therefore, it is known that the trehalose content of NTH1 gene-disrupted yeast cells in dough is kept high in the step of pre-freezing the dough. The NTH1 gene-disrupted yeasts of the invention, of which the reduction in the trehalose content was significantly prevented, retained a higher trehalose content for a long period of time than the commercially-available yeasts.

Effects of the Invention:

According to the invention, it is possible to obtain diploid or higher polyploid, practical baker's yeasts with good frozen dough resistance by mating one or more NTH1 gene-disrupted haploid yeasts as produced through gene manipulation of disrupting the NTH1 gene of a haploid yeast, of which the diploid is practical baker's yeast.

The frozen dough-resistant, practical baker's yeast of the invention is reduce the ability of trehalose degradation at fermentation process brought by operation before freeze, whereby they posses trehalose at high concentrate, and the dough comprising the yeast of the invention is improved the long term stability of the frozen dough.

In the SEQUENCE LISTING which follows (i) the NTH1 gene is represented by SEQ ID No 1 with the protein (see SEQ ID No 2) that it encodes, and (ii) the URA3 marker is represented by SEQ ID No 3 with the protein (see SEQ ID No 4) that it encodes.

SEQUENCE LISTING

(1) GENERAL INFORMATION:

(i) APPLICANT:

(A) NAME: National Food Research Institute
 (B) STREET: 1-2, Kannodai 2-chome, Tsukuba-shi,
 (C) CITY: Ibaraki-ken
 (E) COUNTRY: Japan
 (F) POSTAL CODE (ZIP): -
 (G) TELEPHONE: -
 (H) TELEFAX: -
 (I) TELEX: -

(A) NAME: Oriental Yeast Co., Ltd.
 (B) STREET: 6-10, Azusawa 3-chome, Itabashi-ku
 (C) CITY: Tokyo
 (E) COUNTRY: Japan
 (F) POSTAL CODE (ZIP): -
 (G) TELEPHONE: -
 (H) TELEFAX: -
 (I) TELEX: -

(ii) TITLE OF INVENTION: FROZEN DOUGH-RESISTANT, PRACTICAL BAKER'S YEAST

(iii) NUMBER OF SEQUENCES: 4

(iv) COMPUTER READABLE FORM:

(A) MEDIUM TYPE: Floppy disk
 (B) COMPUTER: IBM PC compatible
 (C) OPERATING SYSTEM: PC-DOS/MS-DOS
 (D) SOFTWARE: PatentIn Release #1.0, Version #1.30 (EPO)

(vi) PRIOR APPLICATION DATA:

(A) APPLICATION NUMBER: JP 8-297886
 (B) FILING DATE: 23-OCT-1996

(2) INFORMATION FOR SEQ ID NO: 1:

(i) SEQUENCE CHARACTERISTICS:

(A) LENGTH: 2256 base pairs
 (B) TYPE: nucleic acid
 (C) STRANDEDNESS: single
 (D) TOPOLOGY: linear

(ii) MOLECULE TYPE: DNA (genomic)

(ix) FEATURE:

(A) NAME/KEY: CDS
 (B) LOCATION: 1..2253

(xi) SEQUENCE DESCRIPTION: SEQ ID NO: 1:

ATG AGT CAA GTT AAT ACA AGC CAA GGA CCG GTA GCC CAA GGC CGT CAA
 Met Ser Gln Val Asn Thr Ser Gln Gly Pro Val Ala Gln Gly Arg Gln
 1 5 10 15

48

	AGA	AGA	TTA	TCA	TCA	CTA	AGT	GAA	TTC	AAT	GAT	CCA	TTT	TCG	AAC	GCA	96
	Arg	Arg	Leu	Ser	Ser	Leu	Ser	Glu	Phe	Asn	Asp	Pro	Phe	Ser	Asn	Ala	
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5	GAA	GTC	TAC	TAT	GGC	CCC	CCA	ACA	GAC	CCA	AGA	AAG	CAG	AAG	CAG	GCA	144
	Glu	Val	Tyr	Tyr	Gly	Pro	Pro	Thr	Asp	Pro	Arg	Lys	Gln	Lys	Gln	Ala	
			35					40					45				
10	AAG	CCC	GCT	AAG	ATC	AAC	CGT	ACG	AGG	ACT	ATG	AGT	GTT	TTC	GAT	AAT	192
	Lys	Pro	Ala	Lys	Ile	Asn	Arg	Thr	Arg	Thr	Met	Ser	Val	Phe	Asp	Asn	
		50					55					60					
15	GTA	TCT	CCT	TTC	AAG	AAA	ACT	GGT	TTT	GGT	AAA	CTT	CAA	CAG	ACT	AGA	240
	Val	Ser	Pro	Phe	Lys	Lys	Thr	Gly	Phe	Gly	Lys	Leu	Gln	Gln	Thr	Arg	
		65				70					75					80	
20	CGT	GGT	TCT	GAG	GAT	GAC	ACC	TAT	TCA	AGT	AGT	CAA	GGT	AAT	CGT	CGT	288
	Arg	Gly	Ser	Glu	Asp	Thr	Tyr	Ser	Ser	Ser	Gln	Gly	Asn	Arg	Arg	Arg	
				85				90						95			
25	TTC	TTT	ATC	GAA	GAT	GTC	GAT	AAA	ACA	CTT	AAT	GAA	CTA	CTG	GCT	GCT	336
	Phe	Phe	Ile	Glu	Asp	Val	Asp	Lys	Thr	Leu	Asn	Glu	Leu	Leu	Ala	Ala	
				100				105						110			
30	GAG	GAT	ACC	GAT	AAA	AAT	TAT	CAG	ATC	ACC	ATC	GAG	GAT	ACC	GGT	CCA	384
	Glu	Asp	Thr	Asp	Lys	Asn	Tyr	Gln	Ile	Thr	Ile	Glu	Asp	Thr	Gly	Pro	
			115					120					125				
35	AAA	GTT	TTG	AAA	GTC	GGT	ACC	GCA	AAC	TCC	TAT	GGC	TAT	AAG	CAT	ATT	432
	Lys	Val	Leu	Lys	Val	Gly	Thr	Ala	Asn	Ser	Tyr	Gly	Tyr	Lys	His	Ile	
		130				135						140					
40	AAT	ATT	AGG	GGT	ACG	TAT	ATG	TTA	TCC	AAT	TTG	TTG	CAG	GAA	CTA	ACT	480
	Asn	Ile	Arg	Gly	Thr	Tyr	Met	Leu	Ser	Asn	Leu	Leu	Gln	Glu	Leu	Thr	
		145				150					155					160	
45	ATT	GCG	AAA	AGT	TTT	GGT	AGA	CAC	CAA	ATT	TTC	TTA	GAT	GAA	GCT	CGT	528
	Ile	Ala	Lys	Ser	Phe	Gly	Arg	His	Gln	Ile	Phe	Leu	Asp	Glu	Ala	Arg	
				165				170						175			
50	ATA	AAC	GAA	AAT	CCC	GTC	AAC	AGA	TTA	TCA	AGA	TTG	ATA	AAC	ACA	CAG	576
	Ile	Asn	Glu	Asn	Pro	Val	Asn	Arg	Leu	Ser	Arg	Leu	Ile	Asn	Thr	Gln	
				180				185						190			
55	TTC	TGG	AAC	TCT	TTG	ACC	AGG	AGA	GTT	GAT	CTG	AAC	AAC	GTA	GGC	GAA	624
	Phe	Trp	Asn	Ser	Leu	Thr	Arg	Arg	Val	Asp	Leu	Asn	Asn	Val	Gly	Glu	
			195				200						205				
60	ATT	GCA	AAA	GAT	ACC	AAG	ATT	GAT	ACG	CCG	GGG	GCA	AAA	AAT	CCA	AGA	672
	Ile	Ala	Lys	Asp	Thr	Lys	Ile	Asp	Thr	Pro	Gly	Ala	Lys	Asn	Pro	Arg	
		210				215						220					
65	ATC	TAT	GTT	CCT	TAT	GAT	TGT	CCA	GAA	CAA	TAC	GAA	TTT	TAT	GTT	CAA	720
	Ile	Tyr	Val	Pro	Tyr	Asp	Cys	Pro	Glu	Gln	Tyr	Glu	Phe	Tyr	Val	Gln	
		225				230					235					240	
70	GCT	TCT	CAA	ATG	CAT	CCA	TCT	TTG	AAA	TTA	GAA	GTT	GAA	TAT	TTA	CCA	768
	Ala	Ser	Gln	Met	His	Pro	Ser	Leu	Lys	Leu	Glu	Val	Glu	Tyr	Leu	Pro	
				245				250							255		

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	AAA	AAA	ATA	ACG	GCA	GAA	TAC	GTC	AAA	TCC	GTC	AAT	GAT	ACC	CCC	GGT	816
	Lys	Lys	Ile	Thr	Ala	Glu	Tyr	Val	Lys	Ser	Val	Asn	Asp	Thr	Pro	Gly	
				260					265					270			
5	TTA	CTA	GCA	TTG	GCT	ATG	GAA	GAG	CAC	TTC	AAT	CCT	TCT	ACT	GGT	GAA	864
	Leu	Leu	Ala	Leu	Ala	Met	Glu	Glu	His	Phe	Asn	Pro	Ser	Thr	Gly	Glu	
			275					280					285				
10	AAA	ACT	CTC	ATT	GGT	TAC	CCT	TAT	GCT	GTT	CCT	GGT	GGT	AGA	TTC	AAT	912
	Lys	Thr	Leu	Ile	Gly	Tyr	Pro	Tyr	Ala	Val	Pro	Gly	Gly	Arg	Phe	Asn	
		290					295					300					
	GAA	TTA	TAT	GGT	TGG	GAC	TCC	TAT	ATG	ATG	GCA	CTA	GGT	CTC	CTA	GAA	960
	Glu	Leu	Tyr	Gly	Trp	Asp	Ser	Tyr	Met	Met	Ala	Leu	Gly	Leu	Leu	Glu	
	305					310					315					320	
15	GCC	AAC	AAG	ACT	GAT	GTT	GCA	AGA	GGT	ATG	GTG	GAG	CAT	TTT	ATT	TTT	1008
	Ala	Asn	Lys	Thr	Asp	Val	Ala	Arg	Gly	Met	Val	Glu	His	Phe	Ile	Phe	
				325						330					335		
20	GAG	ATT	AAT	CAC	TAT	GGA	AAA	ATA	TTG	AAT	GCT	AAC	AGA	AGC	TAC	TAT	1056
	Glu	Ile	Asn	His	Tyr	Gly	Lys	Ile	Leu	Asn	Ala	Asn	Arg	Ser	Tyr	Tyr	
			340					345						350			
	CTA	TGT	AGA	TCA	CAG	CCC	CCA	TTC	TTG	ACT	GAA	ATG	GCC	TTG	GTA	GTA	1104
	Leu	Cys	Arg	Ser	Gln	Pro	Pro	Phe	Leu	Thr	Glu	Met	Ala	Leu	Val	Val	
			355					360					365				
25	TTC	AAA	AAA	CTT	GGT	GGT	AGG	AGT	AAT	CCC	GAT	GCT	GTG	GAT	TTG	TTG	1152
	Phe	Lys	Lys	Leu	Gly	Gly	Arg	Ser	Asn	Pro	Asp	Ala	Val	Asp	Leu	Leu	
		370					375					380					
30	AAA	AGA	GCT	TTC	CAA	GCA	AGC	ATA	AAA	GAG	TAC	AAA	ACT	GTT	TGG	ACC	1200
	Lys	Arg	Ala	Phe	Gln	Ala	Ser	Ile	Lys	Glu	Tyr	Lys	Thr	Val	Trp	Thr	
	385					390					395					400	
	GCA	TCT	CCA	AGG	CTT	GAT	CCC	GAA	ACA	GGC	TTA	TCC	AGG	TAC	CAT	CCT	1248
	Ala	Ser	Pro	Arg	Leu	Asp	Pro	Glu	Thr	Gly	Leu	Ser	Arg	Tyr	His	Pro	
				405						410					415		
35	AAC	GGT	CTC	GGT	ATT	CCT	CCG	GAA	ACT	CAA	AST	GAT	CAC	TTC	GAT	ACC	1296
	Asn	Gly	Leu	Gly	Ile	Pro	Pro	Glu	Thr	Glu	Ser	Asp	His	Phe	Asp	Thr	
			420						425					430			
40	GTT	TTA	CTA	CCA	TAT	GCA	TCG	AAA	CAC	GGC	GTT	ACC	TTA	GAC	GAA	TTT	1344
	Val	Leu	Leu	Pro	Tyr	Ala	Ser	Lys	His	Gly	Val	Thr	Leu	Asp	Glu	Phe	
			435					440					445				
	AAG	CAA	CTT	TAT	AAC	GAT	GGT	AAG	ATA	AAG	GAG	CCT	AAA	TTG	GAT	GAG	1392
	Lys	Gln	Leu	Tyr	Asn	Asp	Gly	Lys	Ile	Lys	Glu	Pro	Lys	Leu	Asp	Glu	
		450					455					460					
45	TTT	TTT	CTT	CAT	GAC	CGT	GGC	GTT	AGA	GAA	TCT	GGA	CAC	GAC	ACT	ACA	1440
	Phe	Phe	Leu	His	Asp	Arg	Gly	Val	Arg	Glu	Ser	Gly	His	Asp	Thr	Thr	
	465					470					475					480	
50	TAT	AGG	TTT	GAG	GGC	GTA	TGT	GCC	TAC	CTG	GCC	ACT	ATT	GAC	CTG	AAT	1488
	Tyr	Arg	Phe	Glu	Gly	Val	Cys	Ala	Tyr	Leu	Ala	Thr	Ile	Asp	Leu	Asn	
					485						490				495		

55

	TCT	CTT	CTT	TAC	AAA	TAC	GAG	ATT	GAT	ATT	GCG	GAC	TTC	ATA	AAG	GAA	1536
	Ser	Leu	Leu	Tyr	Lys	Tyr	Glu	Ile	Asp	Ile	Ala	Asp	Phe	Ile	Lys	Glu	
				500					505					510			
5																	
	TTC	TGC	GAC	GAC	AAA	TAT	GAA	GAT	CCT	TTA	GAC	CAT	TCT	ATA	ACA	ACT	1584
	Phe	Cys	Asp	Asp	Lys	Tyr	Glu	Asp	Pro	Leu	Asp	His	Ser	Ile	Thr	Thr	
			515					520					525				
10	TCA	GCT	ATG	TGG	AAA	GAA	ATG	GCC	AAA	ATC	AGA	CAA	GAA	AAG	ATT	ACC	1632
	Ser	Ala	Met	Trp	Lys	Glu	Met	Ala	Lys	Ile	Arg	Gln	Glu	Lys	Ile	Thr	
		530					535					540					
	AAA	TAT	ATG	TGG	GAT	GAC	GAG	TCG	GGG	TTT	TTC	TTT	GAC	TAC	AAC	ACA	1680
	Lys	Tyr	Met	Trp	Asp	Asp	Glu	Ser	Gly	Phe	Phe	Phe	Asp	Tyr	Asn	Thr	
	545					550					555					560	
15																	
	AAA	ATC	AAG	CAC	AGA	ACG	TCA	TAC	GAA	TCC	GCA	ACT	ACA	TTC	TGG	GCA	1728
	Lys	Ile	Lys	His	Arg	Thr	Ser	Tyr	Glu	Ser	Ala	Thr	Thr	Phe	Trp	Ala	
					565					570					575		
20	TTA	TGG	GCT	GGA	CTT	GCC	ACG	AAG	GAG	CAA	GCA	CAG	AAA	ATG	GTG	GAG	1776
	Leu	Trp	Ala	Gly	Leu	Ala	Thr	Lys	Glu	Gln	Ala	Gln	Lys	Met	Val	Glu	
				580					585					590			
	AAA	GCA	CTA	CCC	AAG	TTA	GAG	ATG	CTT	GGA	GGT	TTA	GCT	GCA	TGT	ACG	1824
	Lys	Ala	Leu	Pro	Lys	Leu	Glu	Met	Leu	Gly	Gly	Leu	Ala	Ala	Cys	Thr	
			595					600					605				
25																	
	GAG	CGT	TCT	CGA	GGC	CCA	ATT	TCT	ATT	TCG	AGA	CCA	ATT	AGA	CAA	TGG	1872
	Glu	Arg	Ser	Arg	Gly	Pro	Ile	Ser	Ile	Ser	Arg	Pro	Ile	Arg	Gln	Trp	
		610					615					620					
30	GAC	TAT	CCA	TTT	GGT	TGG	GCA	CCC	CAT	CAA	ATT	CTT	GCT	TGG	GAA	GGC	1920
	Asp	Tyr	Pro	Phe	Gly	Trp	Ala	Pro	His	Gln	Ile	Leu	Ala	Trp	Glu	Gly	
	625					630					635					640	
	CTC	CGT	TCT	TAT	GGT	TAT	TTA	ACT	GTA	ACG	AAT	AGG	CTA	GCT	TAT	AGA	1968
	Leu	Arg	Ser	Tyr	Gly	Tyr	Leu	Thr	Val	Thr	Asn	Arg	Leu	Ala	Tyr	Arg	
					645					650					655		
35																	
	TGG	CTT	TTC	ATG	ATG	ACA	AAG	GCT	TTT	GTC	GAT	TAT	AAT	GGT	ATT	GTG	2016
	Trp	Leu	Phe	Met	Met	Thr	Lys	Ala	Phe	Val	Asp	Tyr	Asn	Gly	Ile	Val	
				660					665					670			
40	GTT	GAA	AAA	TAT	GAT	GTC	ACA	AGA	GGA	ACA	GAT	CCT	CAT	CGT	GTT	GAA	2064
	Val	Glu	Lys	Tyr	Asp	Val	Thr	Arg	Gly	Thr	Asp	Pro	His	Arg	Val	Glu	
			675					680					685				
	GCA	GAA	TAC	GGT	AAT	CAA	GGT	GCT	GAC	TTT	AAA	GGG	GCA	GCT	ACT	GAA	2112
	Ala	Glu	Tyr	Gly	Asn	Gln	Gly	Ala	Asp	Phe	Lys	Gly	Ala	Ala	Thr	Glu	
		690					695					700					
45																	
	GGT	TTT	GGA	TGG	GTC	AAT	GCC	CGT	TAC	ATT	CTT	GGT	TTG	AAG	TAT	ATG	2160
	Gly	Phe	Gly	Trp	Val	Asn	Ala	Arg	Tyr	Ile	Leu	Gly	Leu	Lys	Tyr	Met	
	705					710					715					720	
50	AAC	AGT	TAC	GAA	AGA	AGA	GAG	ATT	GGT	GCT	TGC	ATT	CCA	CCA	ATA	TCA	2208
	Asn	Ser	Tyr	Glu	Arg	Arg	Glu	Ile	Gly	Ala	Cys	Ile	Pro	Pro	Ile	Ser	
					725					730					735		
55																	

TTC TTT AGC AGT TTA AGG CCT CAA GAA AGA AAC CTC TAT GGA CTA 2253
 Phe Phe Ser Ser Leu Arg Pro Gln Glu Arg Asn Leu Tyr Gly Leu
 740 745 750

5 TAG 2256

(2) INFORMATION FOR SEQ ID NO: 2:

(i) SEQUENCE CHARACTERISTICS:

- (A) LENGTH: 751 amino acids
 (B) TYPE: amino acid
 (D) TOPOLOGY: linear

(ii) MOLECULE TYPE: protein

(xi) SEQUENCE DESCRIPTION: SEQ ID NO: 2:

Met Ser Gln Val Asn Thr Ser Gln Gly Pro Val Ala Gln Gly Arg Gln
 1 5 10 15
 Arg Arg Leu Ser Ser Leu Ser Glu Phe Asn Asp Pro Phe Ser Asn Ala
 20 25 30
 Glu Val Tyr Tyr Gly Pro Pro Thr Asp Pro Arg Lys Gln Lys Gln Ala
 35 40 45
 Lys Pro Ala Lys Ile Asn Arg Thr Arg Thr Met Ser Val Phe Asp Asn
 50 55 60
 Val Ser Pro Phe Lys Lys Thr Gly Phe Gly Lys Leu Gln Gln Thr Arg
 65 70 75 80
 Arg Gly Ser Glu Asp Asp Thr Tyr Ser Ser Ser Gln Gly Asn Arg Arg
 85 90 95
 Phe Phe Ile Glu Asp Val Asp Lys Thr Leu Asn Glu Leu Leu Ala Ala
 100 105 110
 Glu Asp Thr Asp Lys Asn Tyr Gln Ile Thr Ile Glu Asp Thr Gly Pro
 115 120 125
 Lys Val Leu Lys Val Gly Thr Ala Asn Ser Tyr Gly Tyr Lys His Ile
 130 135 140
 Asn Ile Arg Gly Thr Tyr Met Leu Ser Asn Leu Leu Gln Glu Leu Thr
 145 150 155 160
 Ile Ala Lys Ser Phe Gly Arg His Gln Ile Phe Leu Asp Glu Ala Arg
 165 170 175
 Ile Asn Glu Asn Pro Val Asn Arg Leu Ser Arg Leu Ile Asn Thr Gln
 180 185 190
 Phe Trp Asn Ser Leu Thr Arg Arg Val Asp Leu Asn Asn Val Gly Glu
 195 200 205
 Ile Ala Lys Asp Thr Lys Ile Asp Thr Pro Gly Ala Lys Asn Pro Arg
 210 215 220

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	Ile	Tyr	Val	Pro	Tyr	Asp	Cys	Pro	Glu	Gln	Tyr	Glu	Phe	Tyr	Val	Gln	
	225					230					235					240	
5	Ala	Ser	Gln	Met	His	Pro	Ser	Leu	Lys	Leu	Glu	Val	Glu	Tyr	Leu	Pro	
					245					250					255		
	Lys	Lys	Ile	Thr	Ala	Glu	Tyr	Val	Lys	Ser	Val	Asn	Asp	Thr	Pro	Gly	
				260					265					270			
10	Leu	Leu	Ala	Leu	Ala	Met	Glu	Glu	His	Phe	Asn	Pro	Ser	Thr	Gly	Glu	
			275					280					285				
	Lys	Thr	Leu	Ile	Gly	Tyr	Pro	Tyr	Ala	Val	Pro	Gly	Gly	Arg	Phe	Asn	
		290					295					300					
15	Glu	Leu	Tyr	Gly	Trp	Asp	Ser	Tyr	Met	Met	Ala	Leu	Gly	Leu	Leu	Glu	
	305					310					315					320	
	Ala	Asn	Lys	Thr	Asp	Val	Ala	Arg	Gly	Met	Val	Glu	His	Phe	Ile	Phe	
					325					330					335		
20	Glu	Ile	Asn	His	Tyr	Gly	Lys	Ile	Leu	Asn	Ala	Asn	Arg	Ser	Tyr	Tyr	
				340					345					350			
	Leu	Cys	Arg	Ser	Gln	Pro	Pro	Phe	Leu	Thr	Glu	Met	Ala	Leu	Val	Val	
25			355					360					365				
	Phe	Lys	Lys	Leu	Gly	Gly	Arg	Ser	Asn	Pro	Asp	Ala	Val	Asp	Leu	Leu	
		370					375					380					
30	Lys	Arg	Ala	Phe	Gln	Ala	Ser	Ile	Lys	Glu	Tyr	Lys	Thr	Val	Trp	Thr	
	385					390					395					400	
	Ala	Ser	Pro	Arg	Leu	Asp	Pro	Glu	Thr	Gly	Leu	Ser	Arg	Tyr	His	Pro	
					405					410					415		
35	Asn	Gly	Leu	Gly	Ile	Pro	Pro	Glu	Thr	Glu	Ser	Asp	His	Phe	Asp	Thr	
				420					425					430			
	Val	Leu	Leu	Pro	Tyr	Ala	Ser	Lys	His	Gly	Val	Thr	Leu	Asp	Glu	Phe	
			435					440					445				
40	Lys	Gln	Leu	Tyr	Asn	Asp	Gly	Lys	Ile	Lys	Glu	Pro	Lys	Leu	Asp	Glu	
		450					455					460					
	Phe	Phe	Leu	His	Asp	Arg	Gly	Val	Arg	Glu	Ser	Gly	His	Asp	Thr	Thr	
45		465				470					475					480	
	Tyr	Arg	Phe	Glu	Gly	Val	Cys	Ala	Tyr	Leu	Ala	Thr	Ile	Asp	Leu	Asn	
					485					490					495		
	Ser	Leu	Leu	Tyr	Lys	Tyr	Glu	Ile	Asp	Ile	Ala	Asp	Phe	Ile	Lys	Glu	
50				500					505					510			
	Phe	Cys	Asp	Asp	Lys	Tyr	Glu	Asp	Pro	Leu	Asp	His	Ser	Ile	Thr	Thr	
			515					520					525				
55	Ser	Ala	Met	Trp	Lys	Glu	Met	Ala	Lys	Ile	Arg	Gln	Glu	Lys	Ile	Thr	
		530					535					540					

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Lys Tyr Met Trp Asp Asp Glu Ser Gly Phe Phe Phe Asp Tyr Asn Thr
545 550 555 560

Lys Ile Lys His Arg Thr Ser Tyr Glu Ser Ala Thr Thr Phe Trp Ala
565 570 575

Leu Trp Ala Gly Leu Ala Thr Lys Glu Gln Ala Gln Lys Met Val Glu
580 585 590

Lys Ala Leu Pro Lys Leu Glu Met Leu Gly Gly Leu Ala Ala Cys Thr
595 600 605

Glu Arg Ser Arg Gly Pro Ile Ser Ile Ser Arg Pro Ile Arg Gln Trp
610 615 620

Asp Tyr Pro Phe Gly Trp Ala Pro His Gln Ile Leu Ala Trp Glu Gly
625 630 635 640

Leu Arg Ser Tyr Gly Tyr Leu Thr Val Thr Asn Arg Leu Ala Tyr Arg
645 650 655

Trp Leu Phe Met Met Thr Lys Ala Phe Val Asp Tyr Asn Gly Ile Val
660 665 670

Val Glu Lys Tyr Asp Val Thr Arg Gly Thr Asp Pro His Arg Val Glu
675 680 685

Ala Glu Tyr Gly Asn Gln Gly Ala Asp Phe Lys Gly Ala Ala Thr Glu
690 695 700

Gly Phe Gly Trp Val Asn Ala Arg Tyr Ile Leu Gly Leu Lys Tyr Met
705 710 715 720

Asn Ser Tyr Glu Arg Arg Glu Ile Gly Ala Cys Ile Pro Pro Ile Ser
725 730 735

Phe Phe Ser Ser Leu Arg Pro Gln Glu Arg Asn Leu Tyr Gly Leu
740 745 750

(2) INFORMATION FOR SEQ ID NO: 3:

- (i) SEQUENCE CHARACTERISTICS:
(A) LENGTH: 804 base pairs
(B) TYPE: nucleic acid
(C) STRANDEDNESS: single
(D) TOPOLOGY: linear

(ii) MOLECULE TYPE: DNA (genomic)

- (ix) FEATURE:
(A) NAME/KEY: CDS
(B) LOCATION:1..801

(xi) SEQUENCE DESCRIPTION: SEQ ID NO: 3:

ATG TCG AAA GCT ACA TAT AAG GAA CGT GCT GCT ACT CAT CCT AGT CCT
Met Ser Lys Ala Thr Tyr Lys Glu Arg Ala Ala Thr His Pro Ser Pro
5 10 15

48

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	GTT GCT GCC AAG CTA TTT AAT ATC ATG CAC GAA AAG CAA ACA AAC TTG	96
	Val Ala Ala Lys Leu Phe Asn Ile Met His Glu Lys Gln Thr Asn Leu	
	20 25 30	
5	TGT GCT TCA TTG GAT GTT CGT ACC ACC AAG GAA TTA CTG GAG TTA GTT	144
	Cys Ala Ser Leu Asp Val Arg Thr Thr Lys Glu Leu Leu Glu Leu Val	
	35 40 45	
10	GAA GCA TTA GGT CCC AAA ATT TGT TTA CTA AAA ACA CAT GTG GAT ATC	192
	Glu Ala Leu Gly Pro Lys Ile Cys Leu Leu Lys Thr His Val Asp Ile	
	50 55 60	
15	TTG ACT GAT TTT TCC ATG GAG GGC ACA GTT AAG CCG CTA AAG GCA TTA	240
	Leu Thr Asp Phe Ser Met Glu Gly Thr Val Lys Pro Leu Lys Ala Leu	
	65 70 75 80	
20	TCC GCC AAG TAC AAT TTT TTA CTC TTC GAA GAC AGA AAA TTT GCT GAC	288
	Ser Ala Lys Tyr Asn Phe Leu Leu Phe Glu Asp Arg Lys Phe Ala Asp	
	85 90 95	
25	ATT GGT AAT ACA GTC AAA TTG CAG TAC TCT GCG GGT GTA TAC AGA ATA	336
	Ile Gly Asn Thr Val Lys Leu Gln Tyr Ser Ala Gly Val Tyr Arg Ile	
	100 105 110	
30	GCA GAA TGG GCA GAC ATT ACG AAT GCA CAC GGT GTG GTG GGC CCA GGT	384
	Ala Glu Trp Ala Asp Ile Thr Asn Ala His Gly Val Val Gly Pro Gly	
	115 120 125	
35	ATT GTT AGC GGT TTG AAG CAG GCG GCA GAA GAA GTA ACA AAG GAA CCT	432
	Ile Val Ser Gly Leu Lys Gln Ala Ala Glu Glu Val Thr Lys Glu Pro	
	130 135 140	
40	AGA GGC CTT TTG ATG TTA GCA GAA TTG TCA TGC AAG GGC TCC CTA TCT	480
	Arg Gly Leu Leu Met Leu Ala Glu Leu Ser Cys Lys Gly Ser Leu Ser	
	145 150 155 160	
45	ACT GGA GAA TAT ACT AAG GGT ACT GTT GAC ATT GCG AAG AGC GAC AAA	528
	Thr Gly Glu Tyr Thr Lys Gly Thr Val Asp Ile Ala Lys Ser Asp Lys	
	165 170 175	
50	GAT TTT GTT ATC GGC TTT ATT GCT CAA AGA GAC ATG GGT GGA AGA GAT	576
	Asp Phe Val Ile Gly Phe Ile Ala Gln Arg Asp Met Gly Gly Arg Asp	
	180 185 190	
55	GAA GGT TAC GAT TGG TTG ATT ATG ACA CCC GGT GTG GGT TTA GAT GAC	624
	Glu Gly Tyr Asp Trp Leu Ile Met Thr Pro Gly Val Gly Leu Asp Asp	
	195 200 205	
60	AAG GGA GAC GCA TTG GGT CAA CAG TAT AGA ACC GTG GAT GAT GTG GTC	672
	Lys Gly Asp Ala Leu Gly Gln Gln Tyr Arg Thr Val Asp Asp Val Val	
	210 215 220	
65	TCT ACA GGA TCT GAC ATT ATT ATT GTT GGA AGA GGA CTA TTT GCA AAG	720
	Ser Thr Gly Ser Asp Ile Ile Ile Val Gly Arg Gly Leu Phe Ala Lys	
	225 230 235 240	
70	GGA AGG GAT GCT AAG GTA GAG GGT GAA CGT TAC AGA AAA GCA GGC TGG	768
	Gly Arg Asp Ala Lys Val Glu Gly Glu Arg Tyr Arg Lys Ala Gly Trp	
	245 250 255	

GAA GCA TAT TTG AGA AGA TGC GGC CAG CAA AAC TAA
 Glu Ala Tyr Leu Arg Arg Cys Gly Gln Gln Asn
 260 265

804

(2) INFORMATION FOR SEQ ID NO: 4:

(i) SEQUENCE CHARACTERISTICS:

(A) LENGTH: 267 amino acids

(B) TYPE: amino acid

(D) TOPOLOGY: linear

(ii) MOLECULE TYPE: protein

(xi) SEQUENCE DESCRIPTION: SEQ ID NO: 4:

Met Ser Lys Ala Thr Tyr Lys Glu Arg Ala Ala Thr His Pro Ser Pro
 1 5 10 15
 Val Ala Ala Lys Leu Phe Asn Ile Met His Glu Lys Gln Thr Asn Leu
 20 25 30
 Cys Ala Ser Leu Asp Val Arg Thr Lys Glu Leu Leu Glu Leu Val
 35 40 45
 Glu Ala Leu Gly Pro Lys Ile Cys Leu Leu Lys Thr His Val Asp Ile
 50 55 60
 Leu Thr Asp Phe Ser Met Glu Gly Thr Val Lys Pro Leu Lys Ala Leu
 65 70 75 80
 Ser Ala Lys Tyr Asn Phe Leu Leu Phe Glu Asp Arg Lys Phe Ala Asp
 85 90 95
 Ile Gly Asn Thr Val Lys Leu Gln Tyr Ser Ala Gly Val Tyr Arg Ile
 100 105 110
 Ala Glu Trp Ala Asp Ile Thr Asn Ala His Gly Val Val Gly Pro Gly
 115 120 125
 Ile Val Ser Gly Leu Lys Gln Ala Ala Glu Glu Val Thr Lys Glu Pro
 130 135 140
 Arg Gly Leu Leu Met Leu Ala Glu Leu Ser Cys Lys Gly Ser Leu Ser
 145 150 155 160
 Thr Gly Glu Tyr Thr Lys Gly Thr Val Asp Ile Ala Lys Ser Asp Lys
 165 170 175
 Asp Phe Val Ile Gly Phe Ile Ala Gln Arg Asp Met Gly Gly Arg Asp
 180 185 190
 Glu Gly Tyr Asp Trp Leu Ile Met Thr Pro Gly Val Gly Leu Asp Asp
 195 200 205
 Lys Gly Asp Ala Leu Gly Gln Gln Tyr Arg Thr Val Asp Asp Val Val
 210 215 220
 Ser Thr Gly Ser Asp Ile Ile Ile Val Gly Arg Gly Leu Phe Ala Lys
 225 230 235 240
 Gly Arg Asp Ala Lys Val Glu Gly Glu Arg Tyr Arg Lys Ala Gly Trp
 245 250 255
 Glu Ala Tyr Leu Arg Arg Cys Gly Gln Gln Asn
 260 265

Claims

1. An NTH1 gene-disrupted, haploid yeast as produced through gene manipulation of disrupting the NTH1 gene (which is represented in SEQ ID No 1) in a haploid yeast of which the diploid is practical baker's yeast.
2. A method for constructing an NTH1 gene-disrupted, haploid yeast through gene manipulation, comprising inserting a marker such as URA3 (which is represented in SEQ ID No 3) into the NTH1 gene (which is represented in SEQ ID No. 1) in a haploid yeast of which the diploid is practical baker's yeast, to thereby disrupt said NTH1 gene.
3. A diploid or higher polyploid, frozen dough-resistant, practical baker's yeast as produced through mating with one or more NTH1 gene-disrupted, haploid yeasts produced through gene manipulation of disrupting the NTH1 gene in a haploid yeast of which the diploid is practical baker's yeast.
4. An a/α -type, diploid, frozen dough-resistant, practical baker's yeast as produced through mating of an NTH1 gene-disrupted, a -type haploid yeast produced through gene manipulation of disrupting the NTH1 gene in an a -type haploid yeast, with an NTH1 gene-disrupted, α -type haploid yeast produced through gene manipulation of disrupting the NTH1 gene in an α -type haploid yeast.
5. An a/α -type, diploid, frozen dough-resistant, practical baker's yeast as produced through mating of an NTH1 gene-disrupted, a -type haploid yeast produced through gene manipulation of disrupting the NTH1 gene in an α -type haploid yeast of which the diploid is practical baker's yeast, with an NTH1 gene-disrupted, α -type haploid yeast produced through gene manipulation of disrupting the NTH1 gene in an α -type haploid yeast of which the diploid is practical baker's yeast.
6. A method for constructing a diploid or higher polyploid, frozen dough-resistant, practical baker's yeast, which comprises inserting a marker such as URA3 into the NTH1 gene in a haploid yeast, of which the diploid is practical baker's yeast, to thereby disrupt said NTH1 gene, followed by mating one or more of the resulting NTH1 gene-disrupted, haploid yeasts.
7. A frozen dough-resistant, practical baker's yeast as produced through mass-culture of an a/α -type, diploid, frozen dough-resistant, practical baker's yeast produced through mating of an NTH1 gene-disrupted, a -type haploid yeast produced through gene manipulation of disrupting the NTH1 gene in an a -type haploid yeast, with an NTH1 gene-disrupted, α -type haploid yeast produced through gene manipulation of disrupting the NTH1 gene in an α -type haploid yeast.
8. Frozen dough-resistant, practical baker's yeast-containing, frozen dough, as produced by preparing dough with a diploid or higher polyploid, frozen dough-resistant, practical baker's yeast that is produced through mating with one or more NTH1 gene-disrupted, haploid yeasts produced through gene manipulation of disrupting the NTH1 gene in a haploid yeast of which the diploid is practical baker's yeast, then incubating it and thereafter freezing it.
9. Bread from frozen dough, which is produced by preparing dough with a diploid or higher polyploid, frozen dough-resistant, practical baker's yeast that is produced through mating with one or more NTH1 gene-disrupted, haploid yeasts produced through gene manipulation of disrupting the NTH1 gene in a haploid yeast of which the diploid is practical baker's yeast, then incubating the dough, freezing it to give frozen dough-resistant, practical baker's yeast-containing frozen dough, thawing the resulting frozen dough, fermenting it, and finally baking it.

F I G. 1

ATG AGT CAA GTT AAT ACA AGC CAA GGA CCG GTA GCC CAA GGC CGT	45
Met Ser Gln Val Asn Thr Ser Gln Gly Pro Val Ala Gln Gly Arg	
5 10 15	
CAA AGA AGA TTA TCA TCA CTA AGT GAA TTC AAT GAT CCA TTT TCG	90
Gln Arg Arg Leu Ser Ser Leu Ser Glu Phe Asn Asp Pro Phe Ser	
20 25 30	
AAC GCA GAA GTC TAC TAT GGC CCC CCA ACA GAC CCA AGA AAG CAG	135
Asn Ala Glu Val Tyr Tyr Gly Pro Pro Thr Asp Pro Arg Lys Gln	
35 40 45	
AAG CAG GCA AAG CCC GCT AAG ATC AAC CGT ACG AGG ACT ATG AGT	180
Lys Gln Ala Lys Pro Ala Lys Ile Asn Arg Thr Arg Thr Met Ser	
50 55 60	
GTT TTC GAT AAT GTA TCT CCT TTC AAG AAA ACT GGT TTT GGT AAA	225
Val Phe Asp Asn Val Ser Pro Phe Lys Lys Thr Gly Phe Gly Lys	
65 70 75	
CTT CAA CAG ACT AGA CGT GGT TCT GAG GAT GAC ACC TAT TCA AGT	270
Leu Gln Gln Thr Arg Arg Gly Ser Glu Asp Asp Thr Tyr Ser Ser	
80 85 90	
AGT CAA GGT AAT CGT CGT TTC TTT ATC GAA GAT GTC GAT AAA ACA	315
Ser Gln Gly Asn Arg Arg Phe Phe Ile Glu Asp Val Asp Lys Thr	
95 100 105	
CTT AAT GAA CTA CTG GCT GCT GAG GAT ACC GAT AAA AAT TAT CAG	360
Leu Asn Glu Leu Leu Ala Ala Glu Asp Thr Asp Lys Asn Tyr Gln	
110 115 120	
ATC ACC ATC GAG GAT ACC GGT CCA AAA GTT TTG AAA GTC GGT ACC	405
Ile Thr Ile Glu Asp Thr Gly Pro Lys Val Leu Lys Val Gly Thr	
125 130 135	
GCA AAC TCC TAT GGC TAT AAG CAT ATT AAT ATT AGG GGT ACG TAT	450
Ala Asn Ser Tyr Gly Tyr Lys His Ile Asn Ile Arg Gly Thr Tyr	
140 145 150	
ATG TTA TCC AAT TTG TTG CAG GAA CTA ACT ATT GCG AAA AGT TTT	495
Met Leu Ser Asn Leu Leu Gln Glu Leu Thr Ile Ala Lys Ser Phe	
155 160 165	
GGT AGA CAC CAA ATT TTC TTA GAT GAA GCT CGT ATA AAC GAA AAT	540
Gly Arg His Gln Ile Phe Leu Asp Glu Ala Arg Ile Asn Glu Asn	
170 175 180	
CCC GTC AAC AGA TTA TCA AGA TTG ATA AAC ACA CAG TTC TGG AAC	585
Pro Val Asn Arg Leu Ser Arg Leu Ile Asn Thr Gln Phe Trp Asn	
185 190 195	

FIG. 2

TCT TTG ACC AGG AGA GTT GAT CTG AAC AAC GTA GGC GAA ATT GCA	630
Ser Leu Thr Arg Arg Val Asp Leu Asn Asn Val Gly Glu Ile Ala	
200 205 210	
AAA GAT ACC AAG ATT GAT ACG CCG GGG GCA AAA AAT CCA AGA ATC	675
Lys Asp Thr Lys Ile Asp Thr Pro Gly Ala Lys Asn Pro Arg Ile	
215 220 225	
TAT GTT CCT TAT GAT TGT CCA GAA CAA TAC GAA TTT TAT GTT CAA	720
Tyr Val Pro Tyr Asp Cys Pro Glu Gln Tyr Glu Phe Tyr Val Gln	
230 235 240	
GCT TCT CAA ATG CAT CCA TCT TTG AAA TTA GAA GTT GAA TAT TTA	765
Ala Ser Gln Met His Pro Ser Leu Lys Leu Glu Val Glu Tyr Leu	
245 250 255	
CCA AAA AAA ATA ACG GCA GAA TAC GTC AAA TCC GTC AAT GAT ACC	810
Pro Lys Lys Ile Thr Ala Glu Tyr Val Lys Ser Val Asn Asp Thr	
260 265 270	
CCC GGT TTA CTA GCA TTG GCT ATG GAA GAG CAC TTC AAT CCT TCT	855
Pro Gly Leu Leu Ala Leu Ala Met Glu Glu His Phe Asn Pro Ser	
275 280 285	
ACT GGT GAA AAA ACT CTC ATT GGT TAC CCT TAT GCT GTT CCT GGT	900
Thr Gly Glu Lys Thr Leu Ile Gly Tyr Pro Tyr Ala Val Pro Gly	
290 295 300	
GGT AGA TTC AAT GAA TTA TAT GGT TGG GAC TCC TAT ATG ATG GCA	945
Gly Arg Phe Asn Glu Leu Tyr Gly Trp Asp Ser Tyr Met Met Ala	
305 310 315	
CTA GGT CTC CTA GAA GCC AAC AAG ACT GAT GTT GCA AGA GGT ATG	990
Leu Gly Leu Leu Glu Ala Asn Lys Thr Asp Val Ala Arg Gly Met	
320 325 330	
GTG GAG CAT TTT ATT TTT GAG ATT AAT CAC TAT GGA AAA ATA TTG	1035
Val Glu His Phe Ile Phe Glu Ile Asn His Tyr Gly Lys Ile Leu	
335 340 345	
AAT GCT AAC AGA AGC TAC TAT CTA TGT AGA TCA CAG CCC CCA TTC	1080
Asn Ala Asn Arg Ser Tyr Tyr Leu Cys Arg Ser Gln Pro Pro Phe	
350 355 360	
TTG ACT GAA ATG GCC TTG GTA GTA TTC AAA AAA CTT GGT GGT AGG	1125
Leu Thr Glu Met Ala Leu Val Val Phe Lys Lys Leu Gly Gly Arg	
365 370 375	
AGT AAT CCC GAT GCT GTG GAT TTG TTG AAA AGA GCT TTC CAA GCA	1170
Ser Asn Pro Asp Ala Val Asp Leu Leu Lys Arg Ala Phe Gln Ala	
380 385 390	

F I G. 3

AGC	ATA	AAA	GAG	TAC	AAA	ACT	GTT	TGG	ACC	GCA	TCT	CCA	AGG	CTT	1215
Ser	Ile	Lys	Glu	Tyr	Lys	Thr	Val	Trp	Thr	Ala	Ser	Pro	Arg	Leu	
				395					400					405	
GAT	CCC	GAA	ACA	GGC	TTA	TCC	AGG	TAC	CAT	CCT	AAC	GGT	CTC	GGT	1260
Asp	Pro	Glu	Thr	Gly	Leu	Ser	Arg	Tyr	His	Pro	Asn	Gly	Leu	Gly	
				410					415					420	
ATT	CCT	CCG	GAA	ACT	GAA	AGT	GAT	CAC	TTC	GAT	ACC	GTT	TTA	CTA	1305
Ile	Pro	Pro	Glu	Thr	Glu	Ser	Asp	His	Phe	Asp	Thr	Val	Leu	Leu	
				425					430					435	
CCA	TAT	GCA	TCG	AAA	CAC	GGC	GTT	ACC	TTA	GAC	GAA	TTT	AAG	CAA	1350
Pro	Tyr	Ala	Ser	Lys	His	Gly	Val	Thr	Leu	Asp	Glu	Phe	Lys	Gln	
				440					445					450	
CTT	TAT	AAC	GAT	GGT	AAG	ATA	AAG	GAG	CCT	AAA	TTG	GAT	GAG	TTT	1395
Leu	Tyr	Asn	Asp	Gly	Lys	Ile	Lys	Glu	Pro	Lys	Leu	Asp	Glu	Phe	
				455					460					465	
TTT	CTT	CAT	GAC	CGT	GGC	GTT	AGA	GAA	TCT	GGA	CAC	GAC	ACT	ACA	1440
Phe	Leu	His	Asp	Arg	Gly	Val	Arg	Glu	Ser	Gly	His	Asp	Thr	Thr	
				470					475					480	
TAT	AGG	TTT	GAG	GGC	GTA	TGT	GCC	TAC	CTG	GCC	ACT	ATT	GAC	CTG	1485
Tyr	Arg	Phe	Glu	Gly	Val	Cys	Ala	Tyr	Leu	Ala	Thr	Ile	Asp	Leu	
				485					490					495	
AAT	TCT	CTT	CTT	TAC	AAA	TAC	GAG	ATT	GAT	ATT	GCG	GAC	TTC	ATA	1530
Asn	Ser	Leu	Leu	Tyr	Lys	Tyr	Glu	Ile	Asp	Ile	Ala	Asp	Phe	Ile	
				500					505					510	
AAG	GAA	TTC	TGC	GAC	GAC	AAA	TAT	GAA	GAT	CCT	TTA	GAC	CAT	TCT	1575
Lys	Glu	Phe	Cys	Asp	Asp	Lys	Tyr	Glu	Asp	Pro	Leu	Asp	His	Ser	
				515					520					525	
ATA	ACA	ACT	TCA	GCT	ATG	TGG	AAA	GAA	ATG	GCC	AAA	ATC	AGA	CAA	1620
Ile	Thr	Thr	Ser	Ala	Met	Trp	Lys	Glu	Met	Ala	Lys	Ile	Arg	Gln	
				530					535					540	
GAA	AAG	ATT	ACC	AAA	TAT	ATG	TGG	GAT	GAC	GAG	TCG	GGG	TTT	TTC	1665
Glu	Lys	Ile	Thr	Lys	Tyr	Met	Trp	Asp	Asp	Glu	Ser	Gly	Phe	Phe	
				545					550					555	
TTT	GAC	TAC	AAC	ACA	AAA	ATC	AAG	CAC	AGA	ACG	TCA	TAC	GAA	TCC	1710
Phe	Asp	Tyr	Asn	Thr	Lys	Ile	Lys	His	Arg	Thr	Ser	Tyr	Glu	Ser	
				560					565					570	
GCA	ACT	ACA	TTC	TGG	GCA	TTA	TGG	GCT	GGA	CTT	GCC	ACG	AAG	GAG	1755
Ala	Thr	Thr	Phe	Trp	Ala	Leu	Trp	Ala	Gly	Leu	Ala	Thr	Lys	Glu	
				575					580					585	

FIG. 4

CAA GCA CAG AAA ATG GTG GAG AAA GCA CTA CCC AAG TTA GAG ATG	1800
Gln Ala Gln Lys Met Val Glu Lys Ala Leu Pro Lys Leu Glu Met	
590 595 600	
CTT GGA GGT TTA GCT GCA TGT ACG GAG CGT TCT CGA GGC CCA ATT	1845
Leu Gly Gly Leu Ala Ala Cys Thr Glu Arg Ser Arg Gly Pro Ile	
605 610 615	
TCT ATT TCG AGA CCA ATT AGA CAA TGG GAC TAT CCA TTT GGT TGG	1890
Ser Ile Ser Arg Pro Ile Arg Gln Trp Asp Tyr Pro Phe Gly Trp	
620 625 630	
GCA CCC CAT CAA ATT CTT GCT TGG GAA GGC CTC CGT TCT TAT GGT	1935
Ala Pro His Gln Ile Leu Ala Trp Glu Gly Leu Arg Ser Tyr Gly	
635 640 645	
TAT TTA ACT GTA ACG AAT AGG CTA GCT TAT AGA TGG CTT TTC ATG	1980
Tyr Leu Thr Val Thr Asn Arg Leu Ala Tyr Arg Trp Leu Phe Met	
650 655 660	
ATG ACA AAG GCT TTT GTC GAT TAT AAT GGT ATT GTG GTT GAA AAA	2025
Met Thr Lys Ala Phe Val Asp Tyr Asn Gly Ile Val Val Glu Lys	
665 670 675	
TAT GAT GTC ACA AGA GGA ACA GAT CCT CAT CGT GTT GAA GCA GAA	2070
Tyr Asp Val Thr Arg Gly Thr Asp Pro His Arg Val Glu Ala Glu	
680 685 690	
TAC GGT AAT CAA GGT GCT GAC TTT AAA GGG GCA GCT ACT GAA GGT	2115
Tyr Gly Asn Gln Gly Ala Asp Phe Lys Gly Ala Ala Thr Glu Gly	
695 700 705	
TTT GGA TGG GTC AAT GCC CGT TAC ATT CTT GGT TTG AAG TAT ATG	2160
Phe Gly Trp Val Asn Ala Arg Tyr Ile Leu Gly Leu Lys Tyr Met	
710 715 720	
AAC AGT TAC GAA AGA AGA GAG ATT GGT GCT TGC ATT CCA CCA ATA	2205
Asn Ser Tyr Glu Arg Arg Glu Ile Gly Ala Cys Ile Pro Pro Ile	
725 730 735	
TCA TTC TTT AGC AGT TTA AGG CCT CAA GAA AGA AAC CTC TAT GGA	2250
Ser Phe Phe Ser Ser Leu Arg Pro Gln Glu Arg Asn Leu Tyr Gly	
740 745 750	
CTA TAG	2256
Leu ***>	
751	

FIG. 5

ATG TCG AAA GCT ACA TAT AAG GAA CGT GCT GCT ACT CAT CCT AGT	45
Met Ser Lys Ala Thr Tyr Lys Glu Arg Ala Ala Thr His Pro Ser	
5 10 15	
CCT GTT GCT GCC AAG CTA TTT AAT ATC ATG CAC GAA AAG CAA ACA	90
Pro Val Ala Ala Lys Leu Phe Asn Ile Met His Glu Lys Gln Thr	
20 25 30	
AAC TTG TGT GCT TCA TTG GAT GTT CGT ACC ACC AAG GAA TTA CTG	135
Asn Leu Cys Ala Ser Leu Asp Val Arg Thr Thr Lys Glu Leu Leu	
35 40 45	
GAG TTA GTT GAA GCA TTA GGT CCC AAA ATT TGT TTA CTA AAA ACA	180
Glu Leu Val Glu Ala Leu Gly Pro Lys Ile Cys Leu Leu Lys Thr	
50 55 60	
CAT GTG GAT ATC TTG ACT GAT TTT TCC ATG GAG GGC ACA GTT AAG	225
His Val Asp Ile Leu Thr Asp Phe Ser Met Glu Gly Thr Val Lys	
65 70 75	
CCG CTA AAG GCA TTA TCC GCC AAG TAC AAT TTT TTA CTC TTC GAA	270
Pro Leu Lys Ala Leu Ser Ala Lys Tyr Asn Phe Leu Leu Phe Glu	
80 85 90	
GAC AGA AAA TTT GCT GAC ATT GGT AAT ACA GTC AAA TTG CAG TAC	315
Asp Arg Lys Phe Ala Asp Ile Gly Asn Thr Val Lys Leu Gln Tyr	
95 100 105	
TCT GCG GGT GTA TAC AGA ATA GCA GAA TGG GCA GAC ATT ACG AAT	360
Ser Ala Gly Val Tyr Arg Ile Ala Glu Trp Ala Asp Ile Thr Asn	
110 115 120	
GCA CAC GGT GTG GTG GGC CCA GGT ATT GTT AGC GGT TTG AAG CAG	405
Ala His Gly Val Val Gly Pro Gly Ile Val Ser Gly Leu Lys Gln	
125 130 135	
GCG GCA GAA GAA GTA ACA AAG GAA CCT AGA GGC CTT TTG ATG TTA	450
Ala Ala Glu Glu Val Thr Lys Glu Pro Arg Gly Leu Leu Met Leu	
140 145 150	
GCA GAA TTG TCA TGC AAG GGC TCC CTA TCT ACT GGA GAA TAT ACT	495
Ala Glu Leu Ser Cys Lys Gly Ser Leu Ser Thr Gly Glu Tyr Thr	
155 160 165	
AAG GGT ACT GTT GAC ATT GCG AAG AGC GAC AAA GAT TTT GTT ATC	540
Lys Gly Thr Val Asp Ile Ala Lys Ser Asp Lys Asp Phe Val Ile	
170 175 180	
GGC TTT ATT GCT CAA AGA GAC ATG GGT GGA AGA GAT GAA GGT TAC	585
Gly Phe Ile Ala Gln Arg Asp Met Gly Gly Arg Asp Glu Gly Tyr	
185 190 195	

F I G. 6

GAT TGG TTG ATT ATG ACA CCC GGT GTG GGT TTA GAT GAC AAG GGA	630
Asp Trp Leu Ile Met Thr Pro Gly Val Gly Leu Asp Asp Lys Gly	
200 205 210	
GAC GCA TTG GGT CAA CAG TAT AGA ACC GTG GAT GAT GTG GTC TCT	675
Asp Ala Leu Gly Gln Gln Tyr Arg Thr Val Asp Asp Val Val Ser	
215 220 225	
ACA GGA TCT GAC ATT ATT ATT GTT GGA AGA GGA CTA TTT GCA AAG	720
Thr Gly Ser Asp Ile Ile Ile Val Gly Arg Gly Leu Phe Ala Lys	
230 235 240	
GGA AGG GAT GCT AAG GTA GAG GGT GAA CGT TAC AGA AAA GCA GGC	765
Gly Arg Asp Ala Lys Val Glu Gly Glu Arg Tyr Arg Lys Ala Gly	
245 250 255	
TGG GAA GCA TAT TTG AGA AGA TGC GGC CAG CAA AAC TAA	804
Trp Glu Ala Tyr Leu Arg Arg Cys Gly Gln Gln Asn ***>	
260 265 267	

FIG. 7

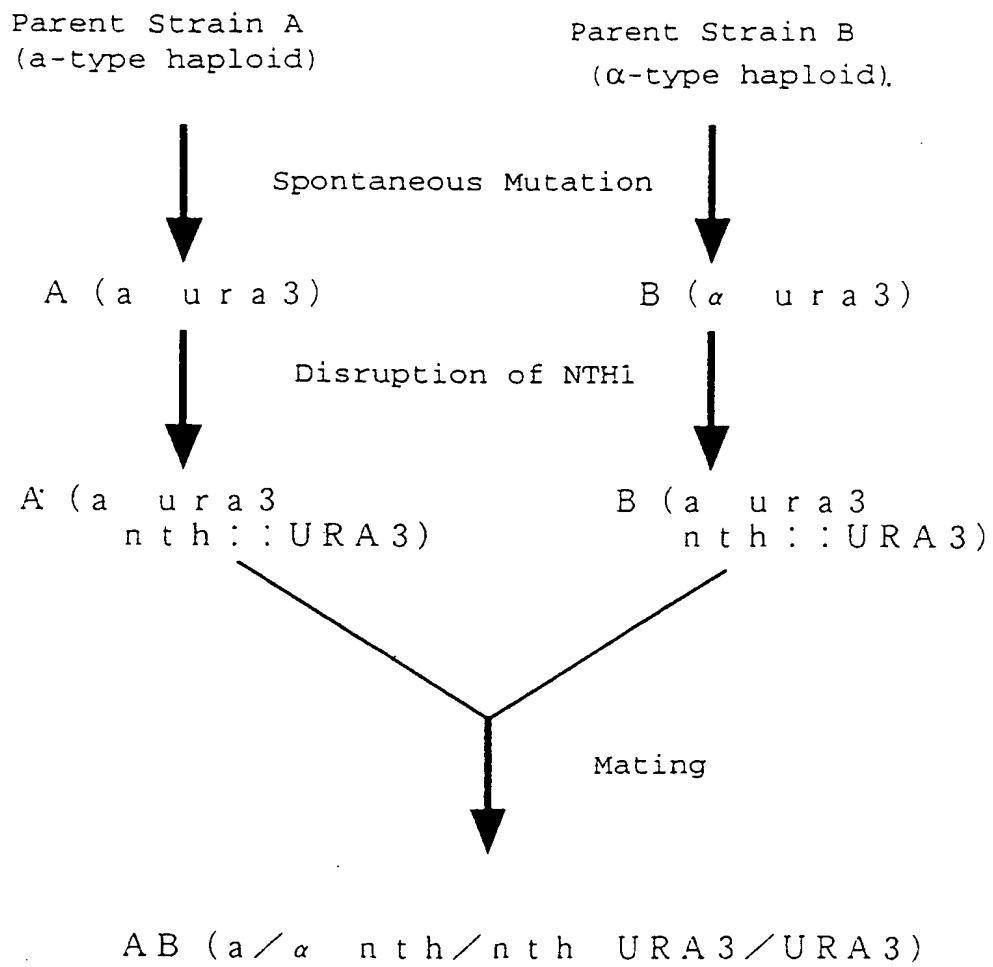


FIG. 8

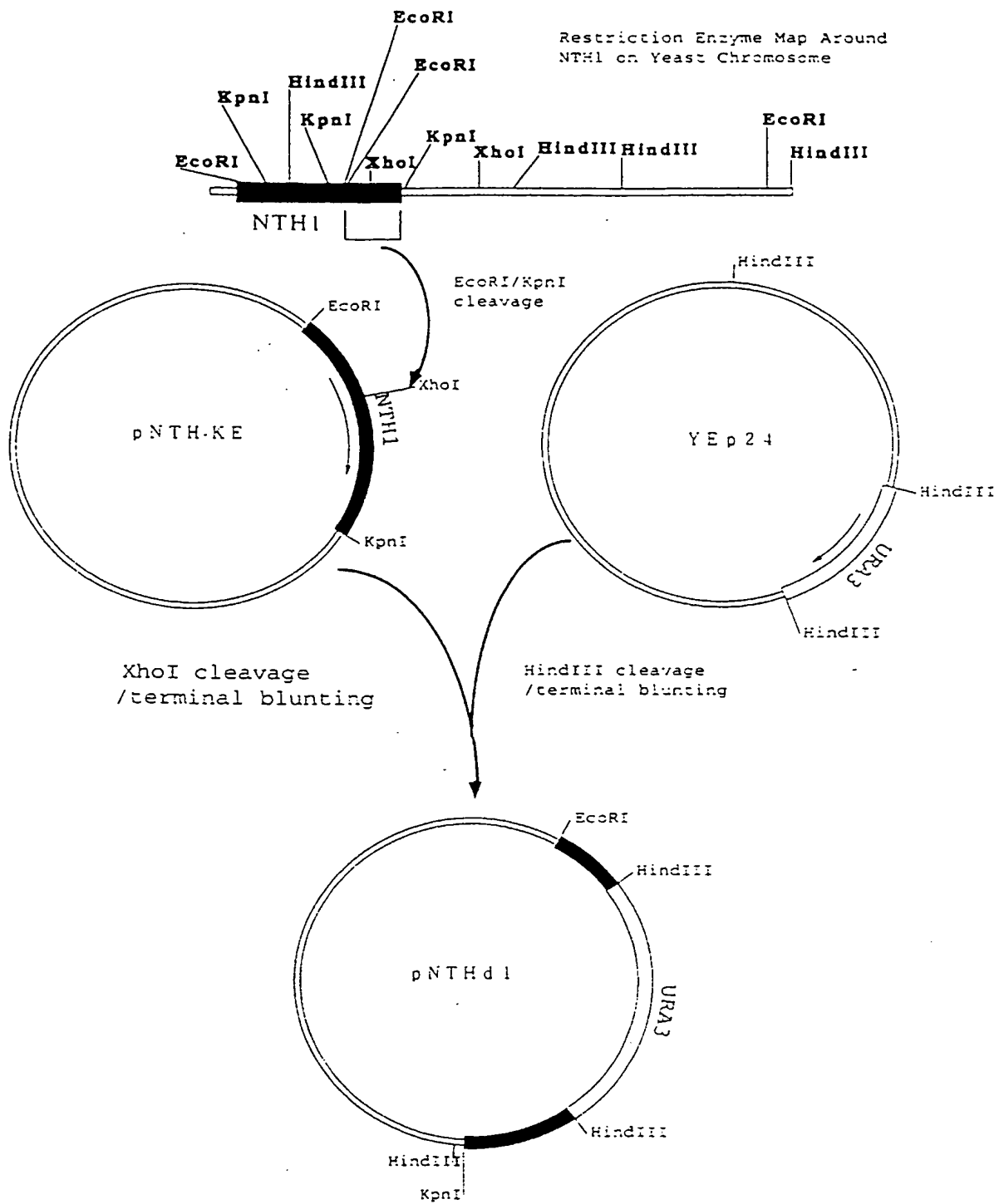


FIG. 9

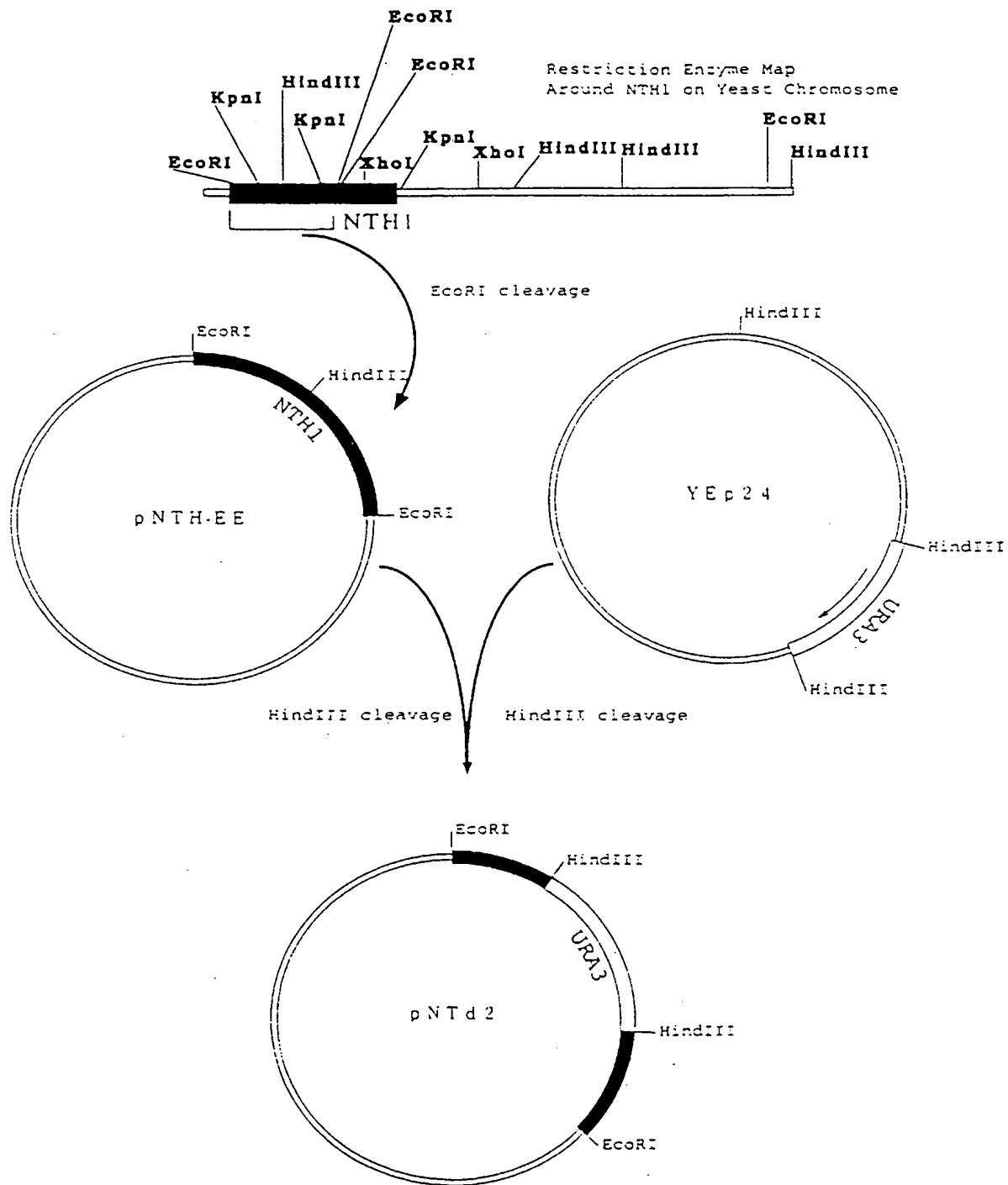
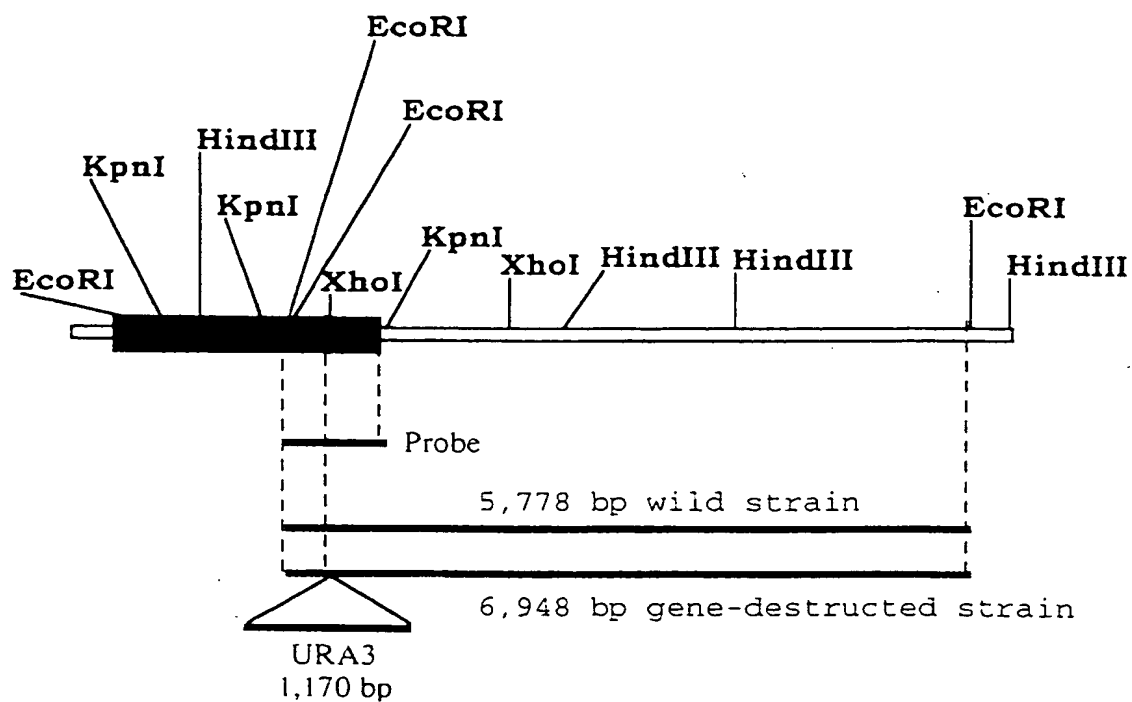


FIG. 10



lane No.

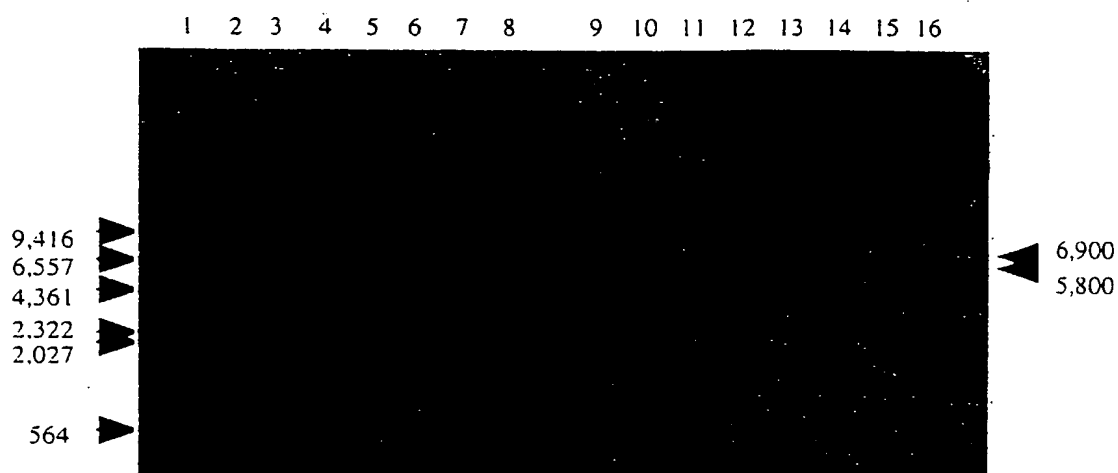


Fig. 11

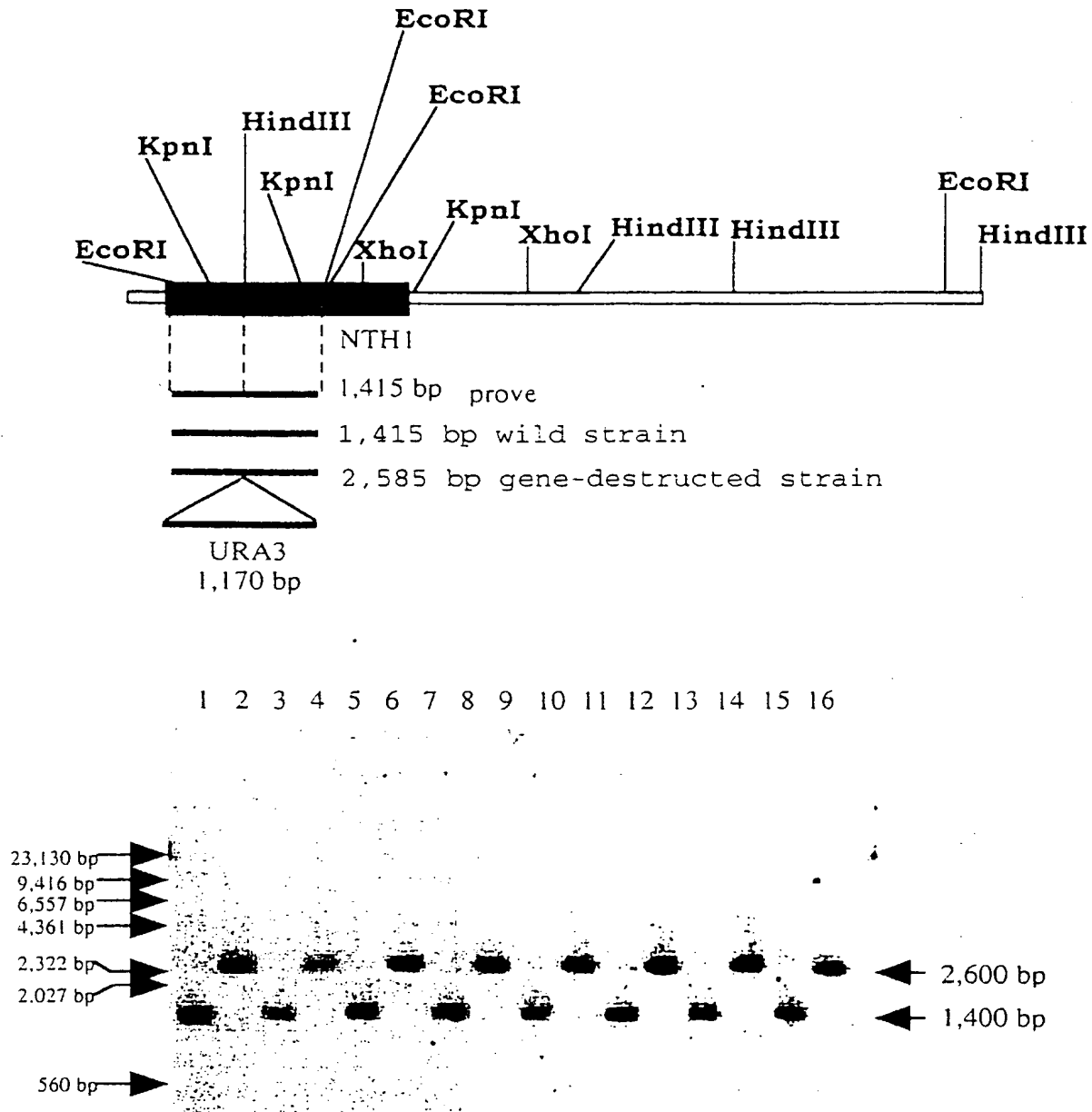
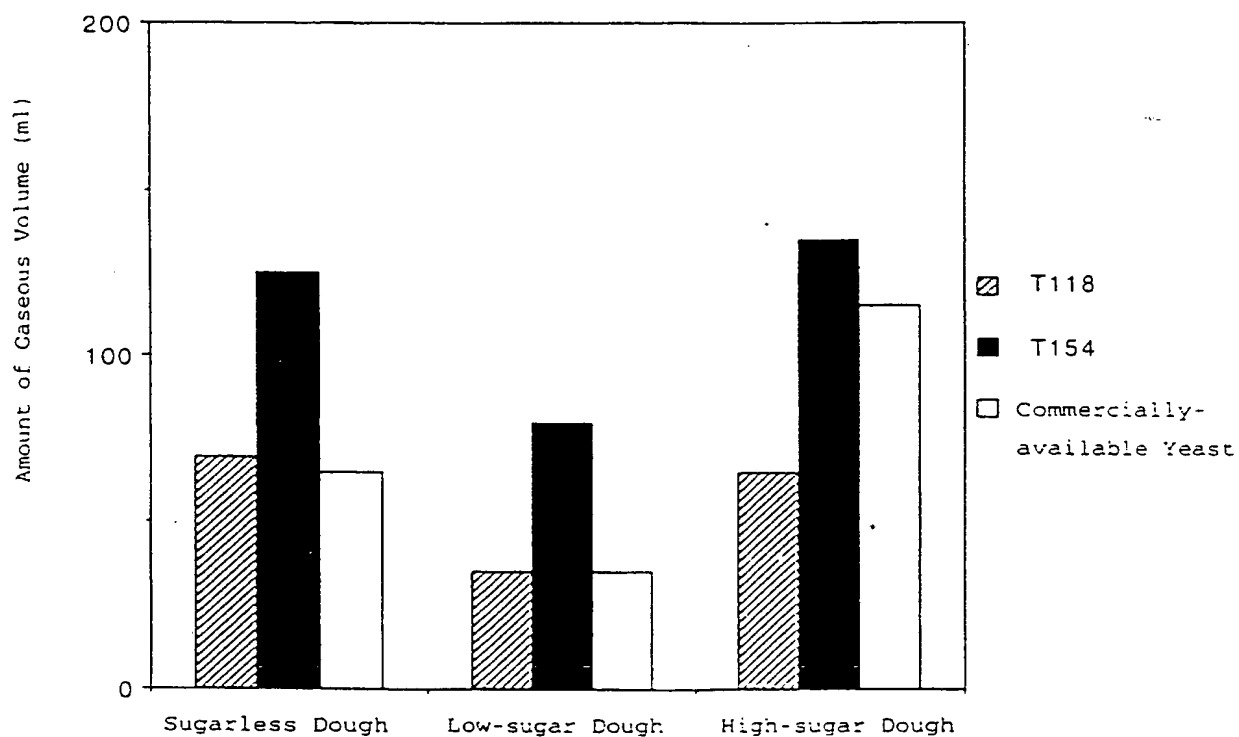


FIG. 12



After having been incubated for 60 minutes, each dough was frozen and stored for 2 weeks, and then thawed. The amount of gaseous expansion of the thawed dough for 90 minutes was measured through fermography. Frozen dough test method II was employed.

FIG. 13

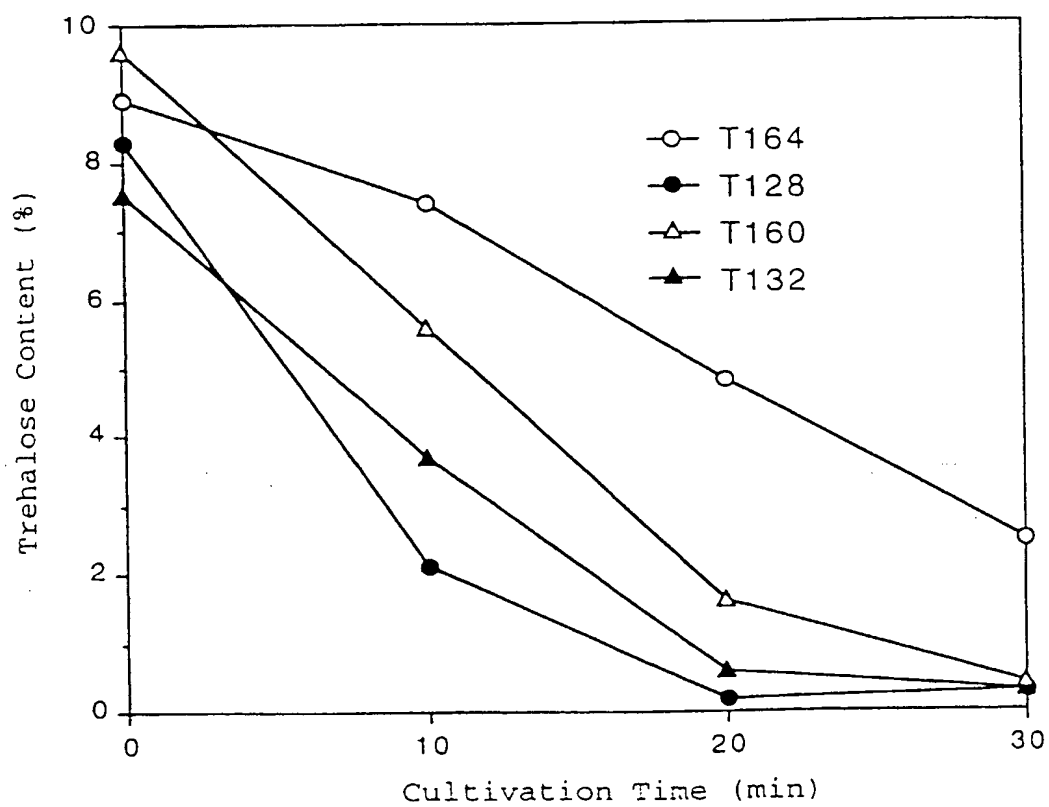


FIG. 14

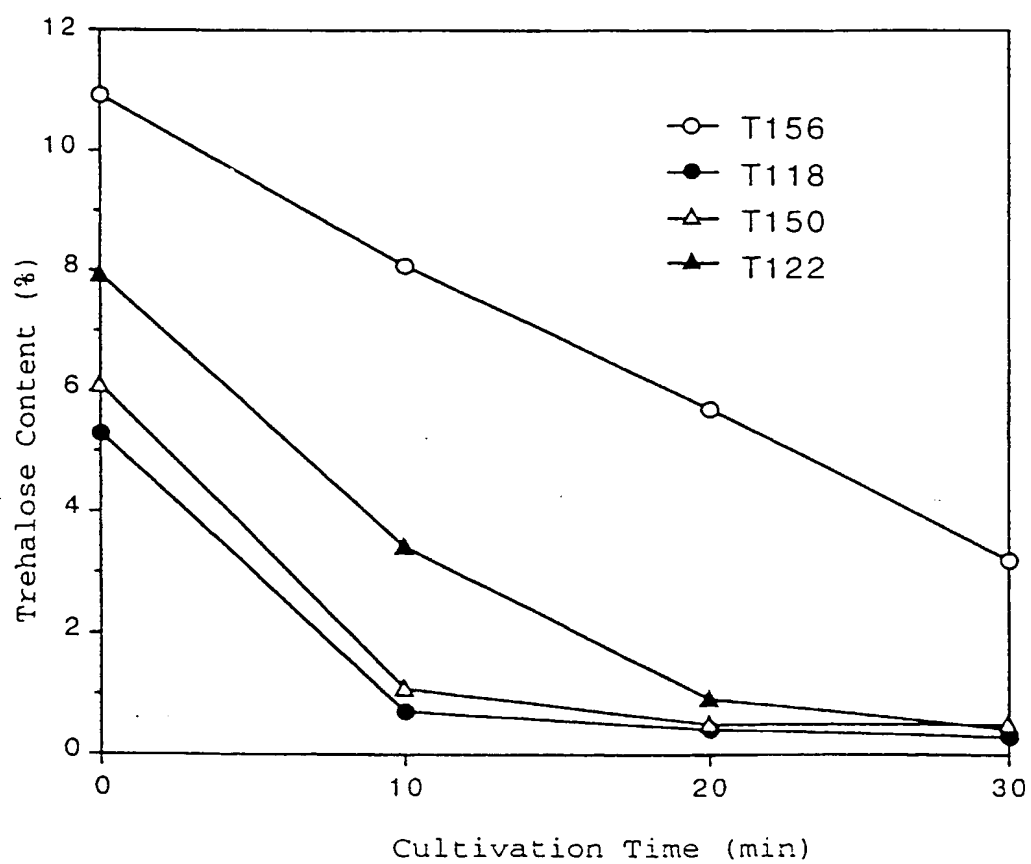


FIG. 15

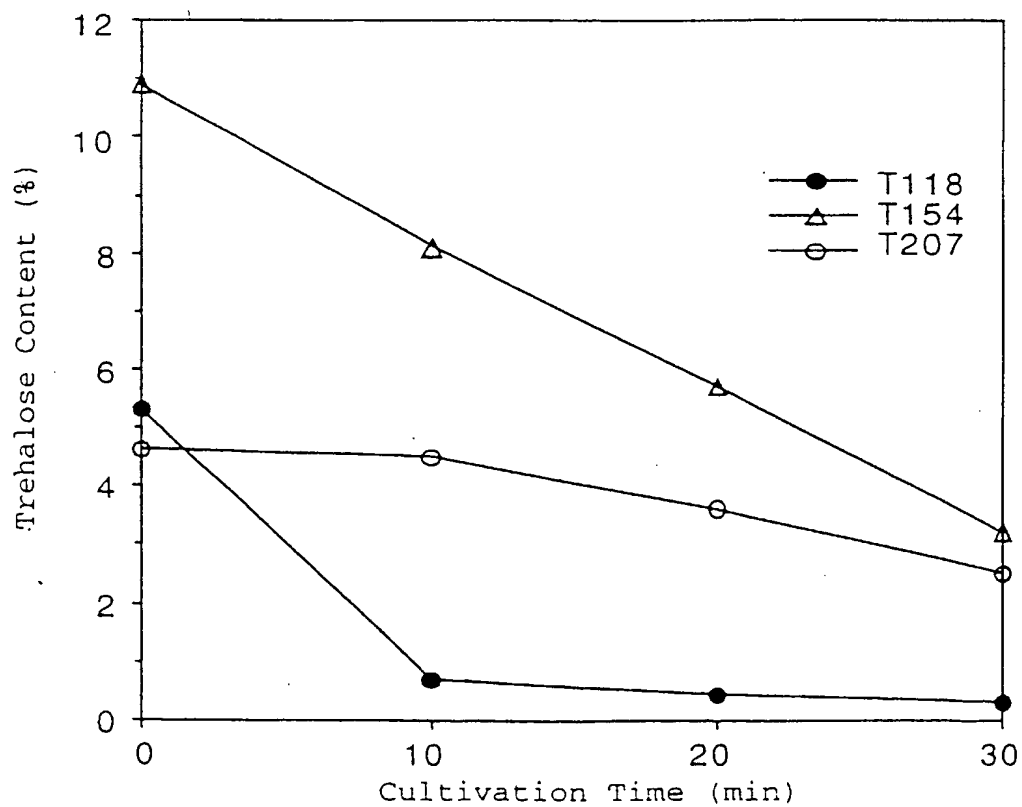


FIG. 16

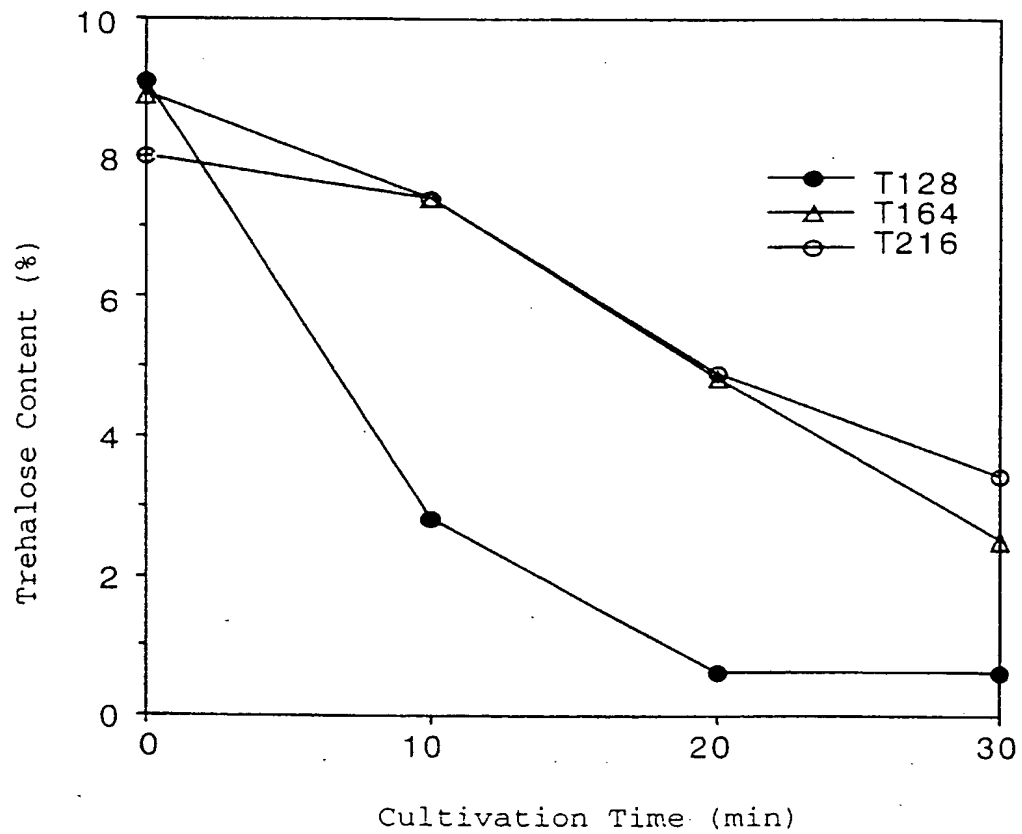


FIG. 17

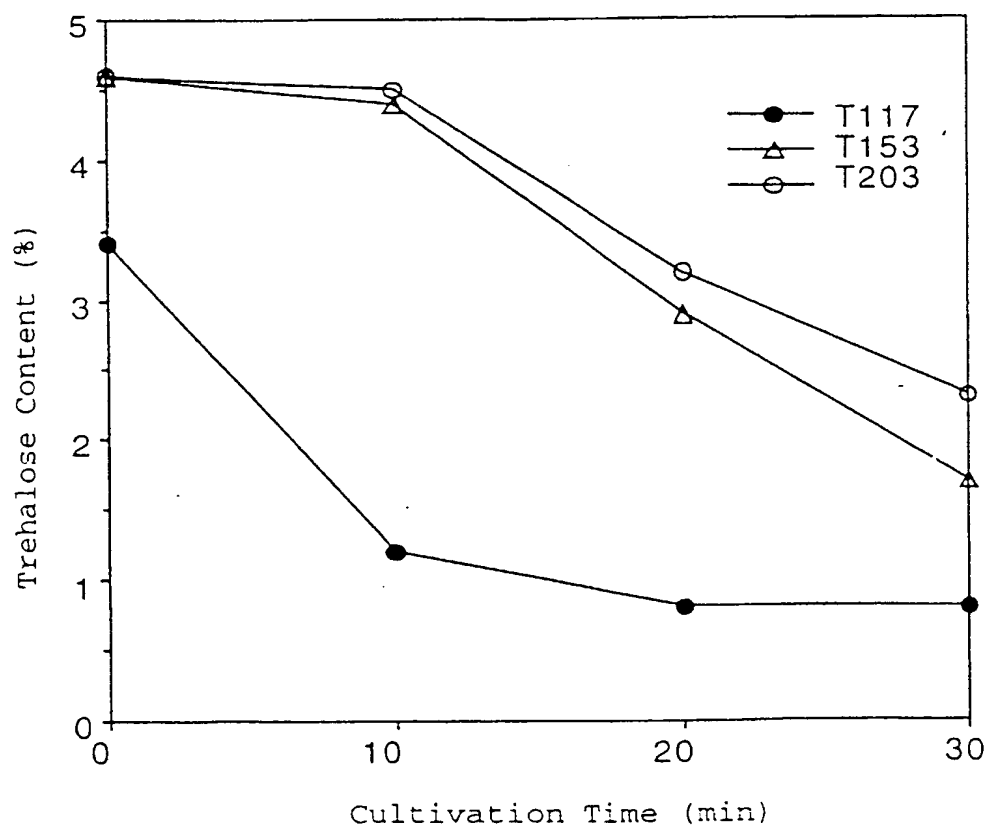


FIG. 18

